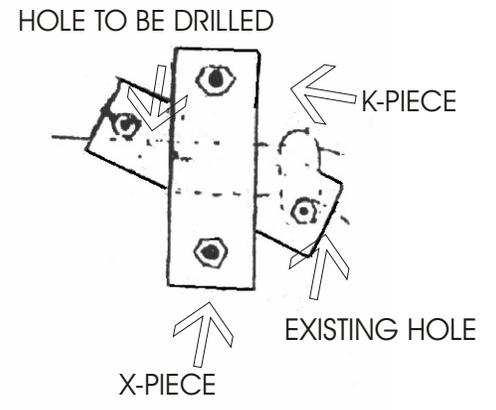
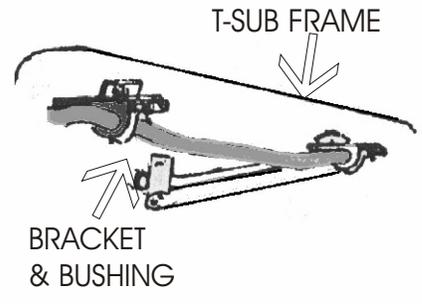
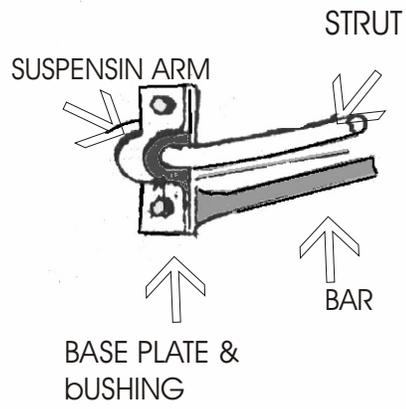
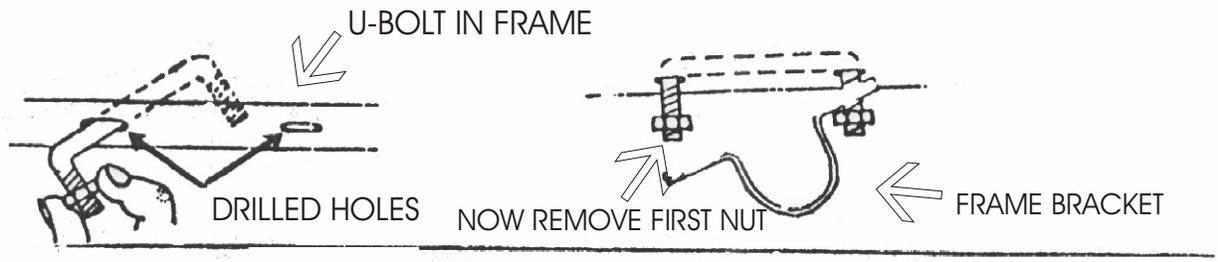


DIRECTION 109

U-BOLT INSTALLATION DETAIL



Direction #109

- Step #1. Place the 3/4" I.D. bushings on each strut, just forward of the suspension arm, flat side inboard. Place a bracket around the bushing and the plate vertical on the inboard side and secure with a 3/8" bolt and lock-nut at the top.
- Step #2. Position the bar under the car, with the dip down and arms leading to the rear. Using another bolt and nut, secure the lower end of the bracket and plate to the bar eye as illustrated. Leave this lock-nut loose.
- Step #3. Place the remaining bushings on the bar mid-section near the bends, flat side up. Place another bracket around the bushing and loosely attach it to the welded X-piece, with bolts provided. The bracket should bolt to the lower member of the X so that the bushing has a flat surface against it.
- Step #4. Adjust the position of the bar and bracket so that the assembly is centered on the suspension and it positions front to rear so that the bracket assembly on the strut is about 1/4 inch forward of the suspension arm. When positioned, mark the frame through the holes in the X-piece. One hole in the X-piece should fall on an existing oval hole which can be used.
- Step #5. Drill holes in frame bottom with a 3/8" drill bit. Place a nut on one end of the U-bolt and insert the other end into one of the drilled holes and maneuver until it reappears from the other hole, and then pass it through one hole in the X-piece and start a nut. Remove the first nut and pass that end of the U-bolt through the hole in the X-piece, and secure with the nut.
- Step #6. Check the assembly for correct adjustment as above and tighten nuts on the U-bolt securely, then tighten the nuts holding the bar bracket to the X-piece, then tighten the nuts holding the assembly to the strut. Be sure the bolt and nut that attaches to the bar eye is tight as it may otherwise squeak.
- Step #7. The installation is now complete. Check all nuts for tightness. Road test your car to accustom yourself to its new handling. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit.

HARDWARE

4	RH 507 Bushing	8	RH 104 Washer
6	RH 214 BolT	2	RH 213 Bolt
12	RH 304 Lock-Nut	2	RH 402 U-bolt
2	RH 031 Plates	4	RH 040 Brackets
1	RH 247 X-Bracket Right	1	RH 248 X-Bracket Left