



Part # 110

8-10-2005

- Step 1.** Remove the forward outboard nut from the spring hanger saddle. Place the adaptor on the U-bolt end and replace the nut. Position it so that the larger hole in the plate lies slightly forward of the other end to clear the axle, and it is outboard of the hanger saddle.
- Step 2.** Place the bar in position so that center torsional part runs under the frames and the arms are to the rear. Assemble the end-links to connect the bar eye and large hole in the adaptor plate. Do not tighten nut on the bottom of the end-link assembly yet.
- Step 3.** Place the mid-section bushing on the bar near the shoulders and raise the bar to the frames. Adjust it so that the bar ends are $\frac{1}{2}$ inch from the axle and the end-links are near vertical (within 10 degrees). When the frame bracket is in place on the bar bushing, mark the frame bottom for drilling.
- Step 4.** Using the bracket as a template, drill two holes $\frac{5}{8}$ -inch diameter in each frame. Place a nut on the end of the U-bolt supplied and insert it into one of the holes and maneuver it until it reappears from the other hole. Position one end of the base plate and bracket over it and secure them loosely with another nut. Remove the first nut and position the remaining free end of the bracket over it and secure with nut loosely. Position the bushing under the bracket and then tighten nuts securely. Tighten the nuts on the end-links until the assembly is snug.
- Step 5.** Bounce the front and check for clearance of all parts throughout the suspension travel distance, and check the steering system turning wheels from lock to lock.
- Step 6.** Test drive the car and accustom yourself to its new handling. As we cannot supervise you installation or driving, we cannot be responsible for more than the cost of the kit. **NOTE:** This kit should be used in conjunction with our rear bar #244.

Hardware:

2 RH 017	End-links
2 RH 508	Bushings
2 RH 040	Brackets
2 RH 402	U-Bolts
2 RH 032	Plates
4 RH 304	Lock-Nuts