



DIRECTION #125

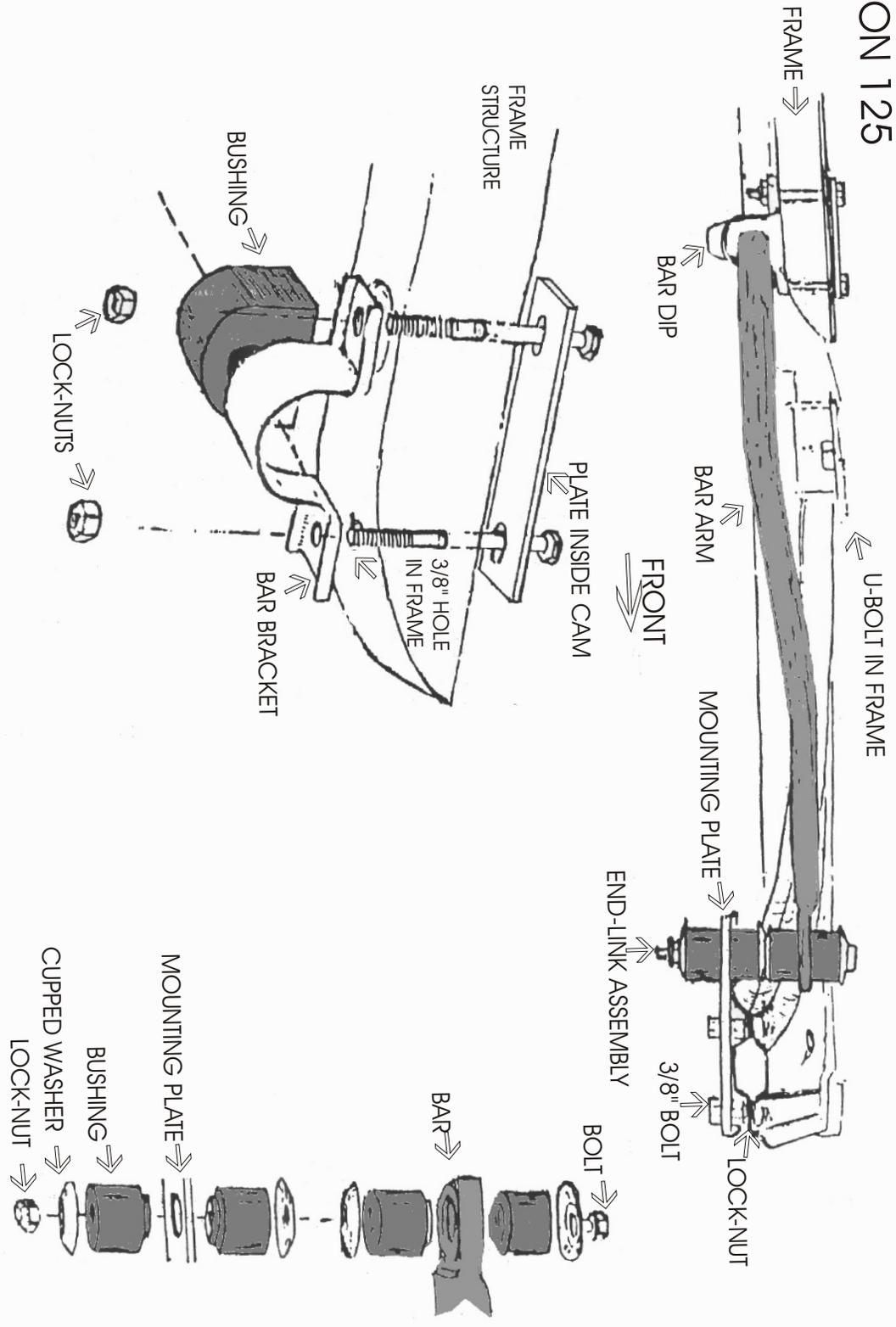
- STEP #1.** Assemble the end-links on the bar eyes as shown to connect the bar eye and the three-hole plate. The lower bushings of the end-link fit in the large hole.
- STEP #2.** Position the bar in place under the car with the mid-section crossing the forward ends on the frame-like reinforced boxed structure to the rear of the suspension A-arms. To facilitate installation, tie up the mid-section to the exhaust shield with a length of string. Position the 3-hole mounting plate over the suspension arm, as illustrated, leading forward from the bar eyes. From below, mark the A-arm up through the 3/8" holes in the plate. These marks should appear on the A-arm where the tip and bottom parts are spot welded against one another.
- STEP #3.** Drill these marks with a 3/8" drill bit. Pass the 3/8" bolts through the mounting plate from below and work a lock-nut down on each until snug against the plate. Pass the bolt ends up through the holes and secure with another lock-nut at the top. Torque to 30 ft./lbs.
- STEP #4.** Place the mid-section bushings on the bar mid-section with the flat side against the frame structure. Place the bar bracket around it. Mark through the forward hole (the rear hole will fall on an existing large hole). Drill the marked hole with a 3/8" drill bit, right up through the floor of the car.
- STEP #5.** Place 3/8" bolts through the plate, through holes in the floor, and through the bar bracket holes. Tighten lock-nuts to 10 ft./lbs. Remove the string on the mid-section.
- STEP #6.** Your installation is complete. Bounce the car to check clearance of all parts throughout its suspension travel distance, and turn steering from lock to lock to make sure all parts clear (if steering knuckle bolt interferes with top of end-link, tighten the nut on the end-link more so as to compress the assembly). Road test the car to accustom yourself to its new handling. As we cannot supervise your installation or driving, we cannot be responsible for more than the cost of the kit.

NOTE: For best balance and control, this kit should be used in conjunction with our rear bar #331.

HARDWARE:

2- RH 610 Plates	2- RH 031 Plates
4- RH 214 Bolts	2- RH 304 Lock-Nuts
2- RH 013 End-Links	4- RH 207 Bolts
2- RH 612D Bushings	2- RH 040 Brackets

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END-LINK ASSEMBLY DETAIL