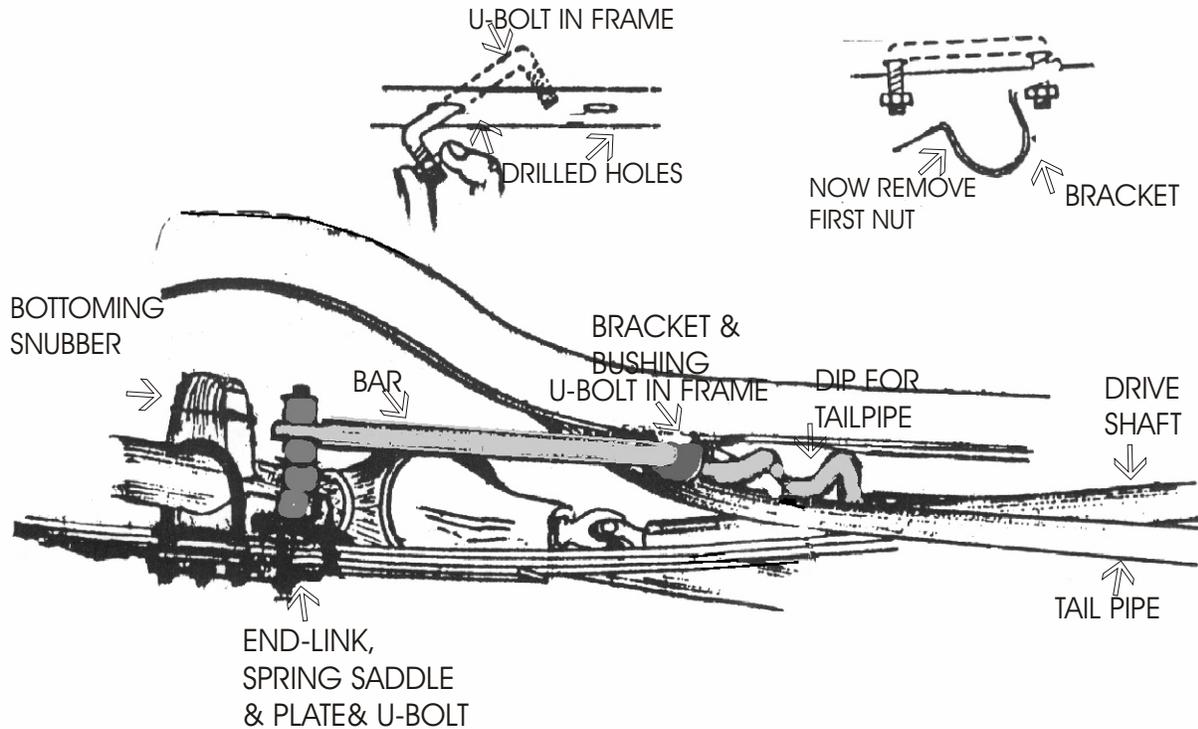


DIRECTION 204



Direction #204

- Step #1.** With the arms of the bar facing to the rear, pass the bar under the car so that it is about a foot in front of the rear axle and is over the drive shaft and tailpipe.
- Step #2.** Place the adaptor plate on top of the spring just forward of the spring hanger saddle. Pass the long U-bolt under the spring and up through the plates and secure with nut. The large hole in the plate should be outboard of the spring.
- Step #3.** Assemble the end-link in the correct order as illustrated so that, when assembled, it holds the bar eye over the large hole in the saddles.
- Step #4.** Raise the bar mid-section to the bottom of the car frame structure. Place the bar bushing on the bar under the frames. Place the plate between the frame and the bushing and mark the frame bottom for drilling, using the plate as a template.
- Step #5.** Drill two 3/8" holes in the frame bottom as marked. Place a nut on one end of the short U-bolt, and pass the other end through the hole in the bar bracket and into the frame, and maneuver it until it reappears through the other hole. Pass it through the free end of the bracket, then secure with another nut so that it holds the bar and bushing securely.
- Step #6.** Have someone bounce the rear of the car so that you can check for full clearance of all parts throughout the suspension travel distance. Check all fastenings for suitable tightness, but the nuts on end-links should not be so tight that bushing deforms. Road test the vehicle to familiarize yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit. For best balance and control, this kit should be used with our front kit.

HARDWARE

2 RH 403	U-Bolts	2 RH 031	Plates
2 RH 041	Brackets	2 RH 013	End-Links
2 RH 402	U-Bolts	2 RH 510	Bushings
2 RH 040	Brackets	8 RH 304	Lock-Nuts
4 RH 104	Washers		