



Part #2057

8-29-2005

- Step 1.** Remove original bar, if your car had one. The new bar is not double forged and used a mounting plate, which will increase bar strength and stability.
- Step 2.** Bolt the mounting plates to the bar as shown. Use the U-bolts and two shorter bolts provided.
- Step 3.** Position bar under car, arms forward and plates upward. Lift bar so that plates go into control arms. Slide bar back evenly until the plates wedge in the control arms.
- Step 4.** Mark the control arms for drilling holes that will align with holes in the plates. (GM supplied many different hole patterns as well as no holes over the years. If any of the holes align with the holes in the plate, they may be used.) If holes need to be drilled, they should be drilled with a 3/8" drill bit. **FOR YOUR SAFETY, ALWAYS USE CAUTION AND WEAR EYE PROTECTION WHEN DRILLING.**
- Step 5.** Pass 4 longer bolts through a washer, control arm, spacer tube, plate, and control arm, washer and secure with a nut as shown. Tighten all U-bolt nuts to 20 lbs./ft. and all other nuts to 30 lbs/ft.
- Step 6.** Road test your car to familiarize yourself with its new handling, as we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.

Hardware

2 RH 608 Plates

2 RH 213 Bolts

4 RH 204 Bolts

10 RH 304 Lock-Nuts

2 RH 400 U-Bolts

8 RH 104 Washers

4 RH 067 Tube Spacers

Direction 2057

