



**PART # 2337**

**IMPORTANT: READ BEFORE INSTALLATION!!**

- Step 1. Disconnect the lower ends of the shock absorbers. From the front side, pass two bolts through the existing holes in the shock standoff bracket to engage the corresponding holes in the mounting plate. See the illustration for the positioning to compensate for the angle of the shock standoff. The plate should be held with the top horizontal. Tighten the lock-nuts to 30 ft./lbs.**
- Step 2. Place the D-bushings and brackets around the bar mid-section and start the bolts to the holes on the inboard side of the mounting plate. Note that the bar arms should be pointing back and the center dip should pass to the bottom of the differential. Tighten the bolts to 25 ft./lbs.**
- Step 3 Attach the link to the bar and the mounting bracket to the link and hold the link up to the frame rail. Mark the rail for drilling two 3/8 holes for the bracket to mount using the square U-bolt as illustrated.**
- Step 4. Assemble the end-links as shown. Tighten end-links so that they are just snug. NOTE: Do not over tighten end-links or it will result in end-link failure!!**
- Step 5. Check all fastenings for proper torque. Bounce the rear of the van while you check the movement of the spring to be sure that the spring cannot contact the angle bracket, and all other parts clear throughout the suspension travel distance. The installation is now complete. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.**

**Hardware:**

<b>2- RH 041 Brackets</b>	<b>2- RH 046 Brackets</b>
<b>2- RH 316 Nuts</b>	<b>2- RH 511 Bushings</b>
<b>2- RH 114 Washers</b>	<b>2- RH 607B Plates</b>
<b>2- RH 110 Flat Washers</b>	<b>2- RH 010 End-Links</b>
<b>12- RH 304 Lock-Nuts</b>	<b>8- RH 214 Bolts</b>
<b>2- RH 231 Bolts</b>	<b>2- RH 402 U-bolts</b>