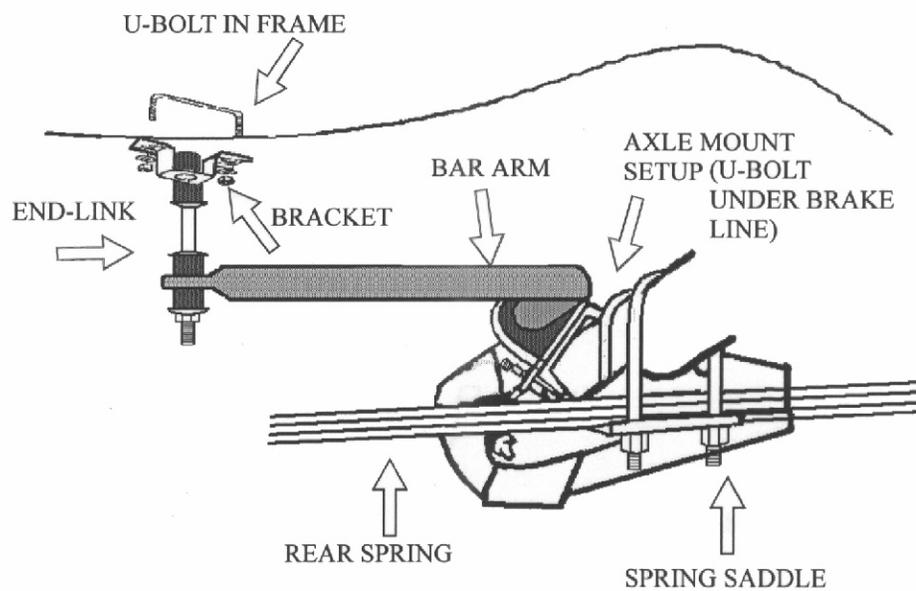
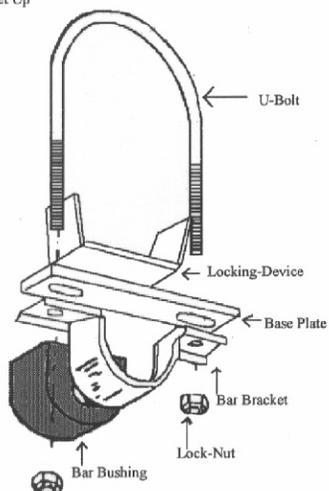


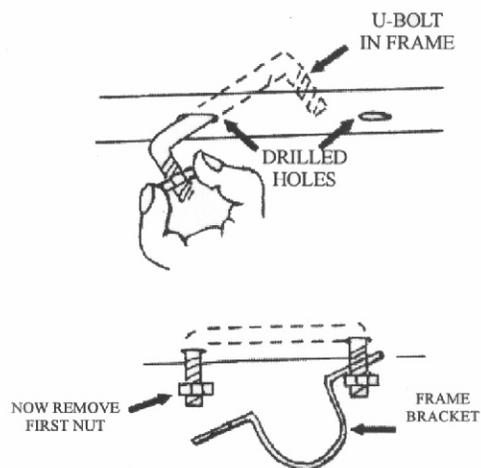
# DIRECTION 244



405 U-Bolt Set Up



HOW TO INSTALL A 402 U-BOLT



## Direction 244

**Step #1.** Place U-bolt around axle. Place the locking device between the legs and over the slotted plates so as to engage the U-bolt legs. Follow with the bar bracket that should already be around the bar. Start the nuts. Place the D-shaped bushing on the bar near the bends, flat side down. Slide the bushing down the bar so that the bracket is around the rubber bushing. Make sure brake line is clear. The bar should be positioned so that the mid-section runs above the rear axle with the arms facing to the rear and the dip up

**Step #2.** Assemble end-link as illustrated. Pass the end-link center bolt through one cupped washer; through a rubber bushing; through the frame bracket (from inside it); through another bushing; a cupped washer; spacer tube; another cupped washer; another bushing; the bar eye; another bushing; the last cupped washer; and secure with a lock-nut. Be sure that washers have their cupped or hollow side towards the rubber bushing, and that the rubber have the end with the stepped surface towards the bracket or bar eye. Tighten the lock-nut so the assembly is securely snug but not so tight that the bushing bulge is to a noticeable extent.

**Step #3.** Position bar so that the forges are horizontal and the axle clamp assembly holding the bar mid-section above the axle. With the car resting naturally on its springs on level ground. The frame bracket should position themselves so as to align with the frame. Adjust the bar position relative to the axle if needed.

**Step #4.** Mark through the frame bracket holes. Drill one hole with a 3/8" drill bit. Use the square U-bolt to get the exact spacing for the second hole and drill it.

**Step #5.** Place a lock-nut on one leg of the square U-bolt. Insert the other end into one drilled hole. Maneuver it until it reappears through the other drilled hole. Place one end of the frame bracket over the leg and start another lock-nut on it. Remove the first nut; position free end of bracket over the U-bolt leg and replace the nut.

**Step #6.** Have someone bounce the rear of the car so you can check clearance. Road test the vehicle to familiarize yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost kit.

**NOTE:** For best balance and control this kit should be used in conjunction with our front kit.

### HARDWARE

2	RH 014 End-Links	8	RH 304 Lock-Nuts
2	RH 041 Brackets	2	RH 402 U-Bolts
2	RH 043 Brackets	2	RH 508 Bushings
4	RH 031 Plates	2	RH 054 Brackets
2	RH 405 U-Bolts	4	RH 104 Washers