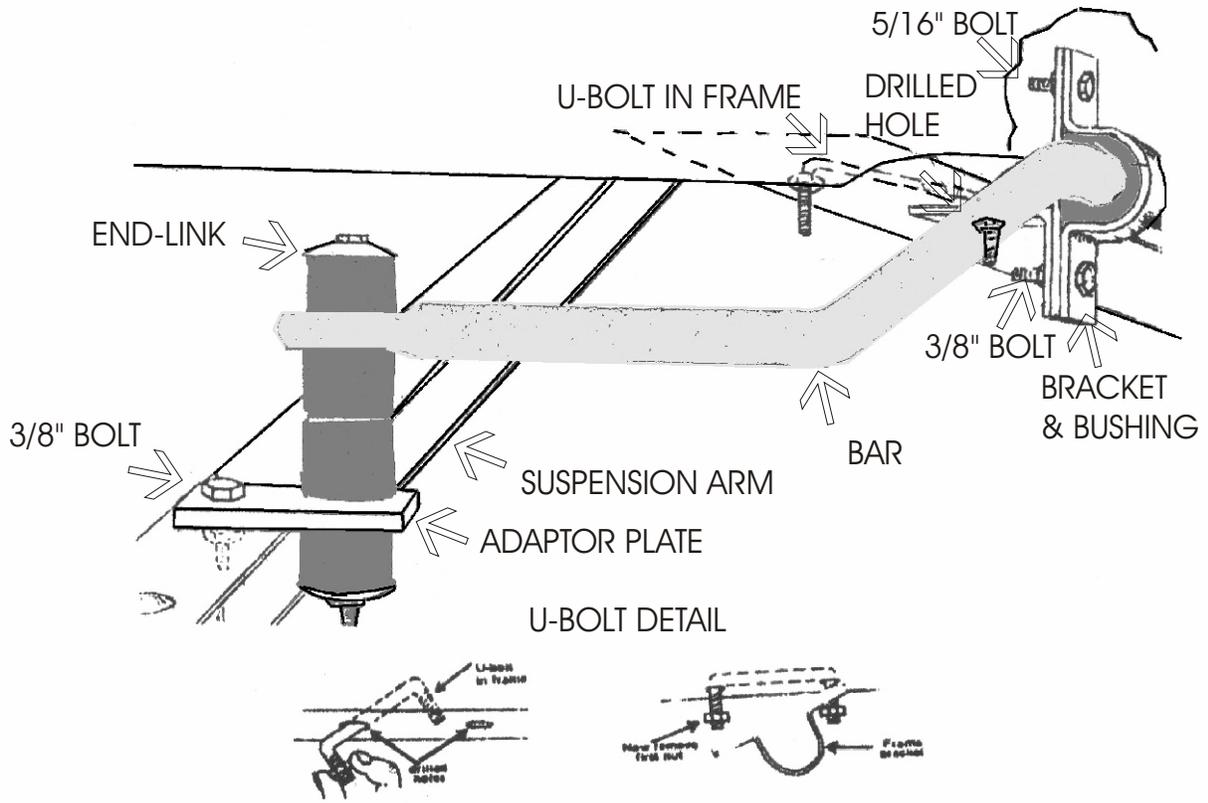


DIRECTION 246



Direction 246

- Step #1.** Pass the bar in over the muffler and behind the rear frame cross member. Arms will face forward with the mid-section up behind the cross member as illustrated.
- Step #2.** Slip the D-shaped bushing onto bar mid-section. Position the bracket around them, the base plate in front on the flat side of the bushing, and the angle bracket as illustrated on the bottom of the bracket. Secure loosely with a 3/8" bolt at the bottom and 5/16 bolt at the top. The long horizontal section of the angle bracket should be under the cross member as pictured. The angle bracket will not be aligned vertically with the base plate as the end of the cross member slopes up slightly towards the side of the car.
- Step #3.** Position brackets so the bar clears and the hardware attachments are near the beds of the bar and position nicely the cross member. Mark through the horizontal hole of the angle bracket at the bottom of the cross member.
- Step #4.** Using the U-bolt, measure off the width of the U-bolt from the marked hole and mark another mark. Make sure that you measure off along the cross member where no interference will be in passing from one hole to the other. See illustration for approximate position. Drill the two holes with a 3/8" drill bit in the bottom of the cross member and check correct spacing with the U-bolt. Place one nut on one end of the U-bolt and pass the other end into one drilled hole. Maneuver until reappears through the other drilled hole. Position the hole in the angle bracket onto this leg of the U-bolt and start a nut. Adjust position of the angle bracket so as to align properly with the bar mid-section and also the cross member and tighten both nuts; repeat on other side.
- Step #5.** Secure all nuts so the bar is held securely to its hardware and to the cross-member. Raise bar until the lower part of the arm is horizontal as shown in illustrated. When in this position, with the end-link assembled on it as shown, with the adaptor plate should be over the hollow stamped suspension arm. Mark the point on the top of the suspension point where this hole falls and drill this hole with a 3/8" drill bit. Drill this hole down from the top. This made easier if the wheels are allowed to hang while you are drilling.
- Step #6.** Secure the adaptor plate with the 3/8 bolt and nut provided. Tighten the nuts securely. Tighten also the nut on the bottom of the end-link center bolts, but tighten it only enough to keep the assembly snug. Do not seriously distort the rubber bushing or it will shorten their life.
- Step #7.** Bounce the rear of the car to make sure all parts of the installation clear throughout the suspension. Check all nuts for tightness and road test the vehicle to familiarize yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of kit.

HARDWARE

2	RH 013 End-Links	2	RH 510 Bushings
2	RH 402 U-Bolts	2	RH 021 Angles
2	RH 033 Plates	6	RH 214 Bolts
10	RH 304 Lock-Nuts	2	RH 031 Plates
2	RH 040 Brackets	4	RH 104 Washers