



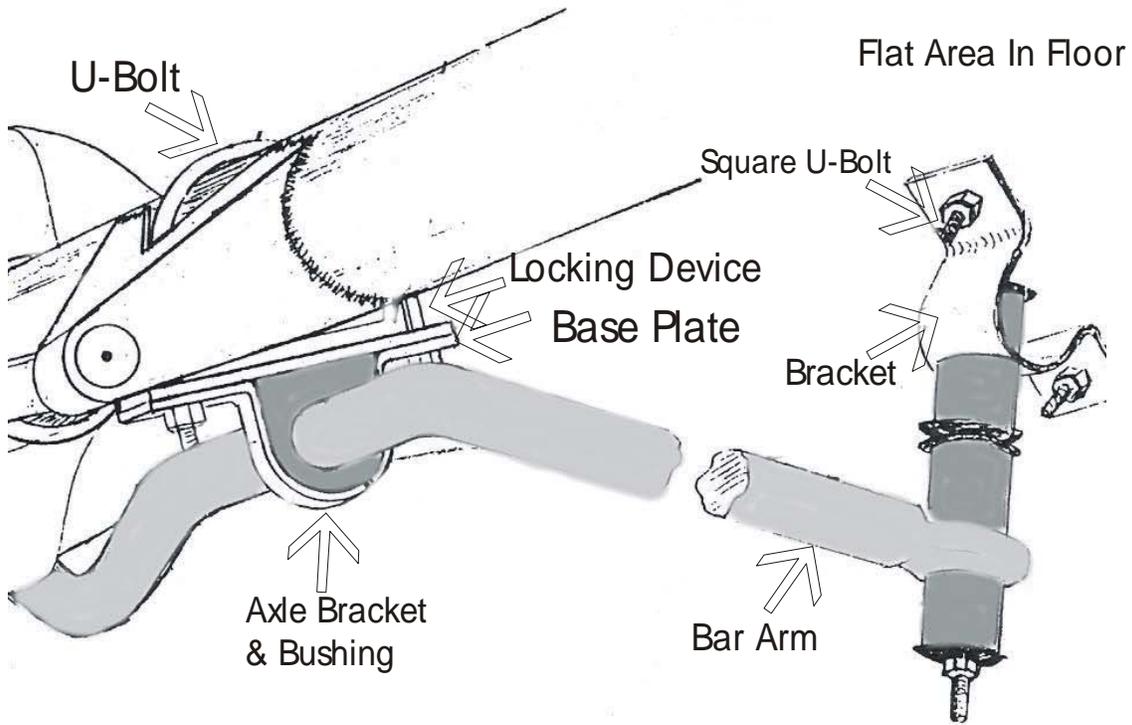
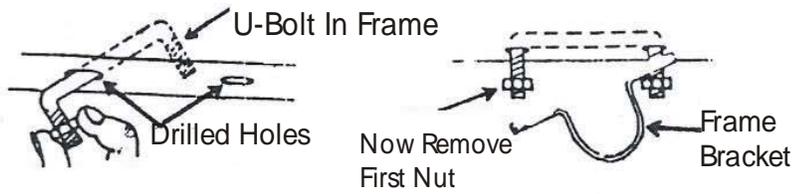
Part #269

8-15-2005

- Step 1.** Pass the U-bolt between the brake line and axle and hang U-bolt around axle. On right side it may be passed through the opening in the top of the panhard rod bracket. Raise up the slotted plates under the U-bolt so as to engage legs. Follow with the bar bracket that should already be around under the bar. Start the nuts. Place the D-shaped bushings on the bar near the bends, flat side up. Next, slide the bushing down the axle so that the bracket around the rubber bushing. Insert the locking device from one side, legs towards axle. Center on slotted plate. Bar will position just forward of underside of the axle.
- Step 2.** Assemble end-link as illustrated. Pass the end-link center bolt through one cupped washer; through a rubber bushing; through the frame bracket (from inside it); through another bushing; two more washers; another bushing; the bar eye; another bushing; the last cupped washer; and secure with a lock-nut. Be sure that washers have their cupped or hollow side towards the rubber bushing, and that the rubber bushing has the end with the stepped surface towards the bracket or bar eye. Tighten the lock-nut so the assembly is securely snug but not so tight that the bushings bulge to a noticeable extent.
- Step 3.** The bar should be positioned so that the mid-section runs below and slightly forward of the rear axle with the arms facing forward and the dip down.
- Step 4.** Position bar so that the forges are horizontal and the axle clamp assembly holding the bar mid-section to the axle. With the car resting naturally on its springs on level ground, the bracket should position themselves so as to align with the flat area of the floor. Adjust the bar position relative to the axle if needed.
- Step 5.** Mark through the frame bracket holes. Drill one hole with a 3/8" drill bit. Use the square U-bolt to get the exact spacing for the second hole and drill it.
- Step 6.** Place a lock-nut on one leg of the square U-bolt. Insert other end into one drilled hole. Maneuver until it reappears through the other drilled hole. Place one end of the base plate and the frame bracket over the leg and start another lock-nut on it. Remove the first nut; position free end of plate and bracket over the U-bolt leg and replace the nut.
- Step 7.** Have some bounce the rear of the car so you can check that all parts of the car and hardware clear throughout the suspension. If rubber stops are visible, measure the maximum travel distance so you can better estimate clearances. If clear, tighten nuts on the frame and axle. Road test the vehicle to familiarize yourself with its new handling. As we cannot supervise your installation or driving, we cannot be held for more than the cost of the kit.

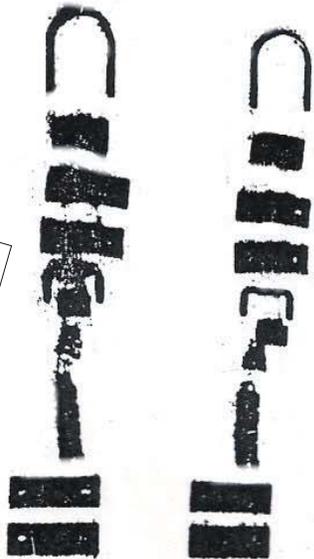
Hardware:

2 RH 407	U-Bolts	2 RH 055	Channel Brackets
2 RH 046	Brackets	2 RH 044	Brackets
2 RH 402	Square U-Bolt	2 RH 510	D-Bushings
8 RH 304	Lock-Nuts	2 RH 013	End-Links
4 RH 031	Base Plates	4 RH 104	Flat Washers



End-Link Assembly

Installation Hardware Included In Your Kit



- 2 3½" x 2 3/4" x 5/16" U bolt
- 2 2½" Channel bracket
- 2 Frame bracket 5/16" oval
- 2 Frame bracket 3/8" holes, 5/8" off-center
- 2 1" x 2 3/8" x 5/16" U bolt
- 2 #510 5/8" Bushing
- 8 5/16 - NC Locknuts
- 2 #13 4½" Endlinks
- 4 1½" x 4½" plate oval 3/16
7/16" Flat washers (not shown)