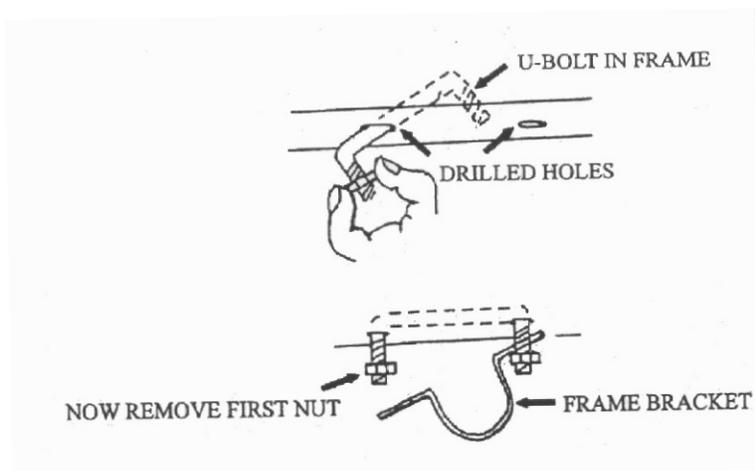
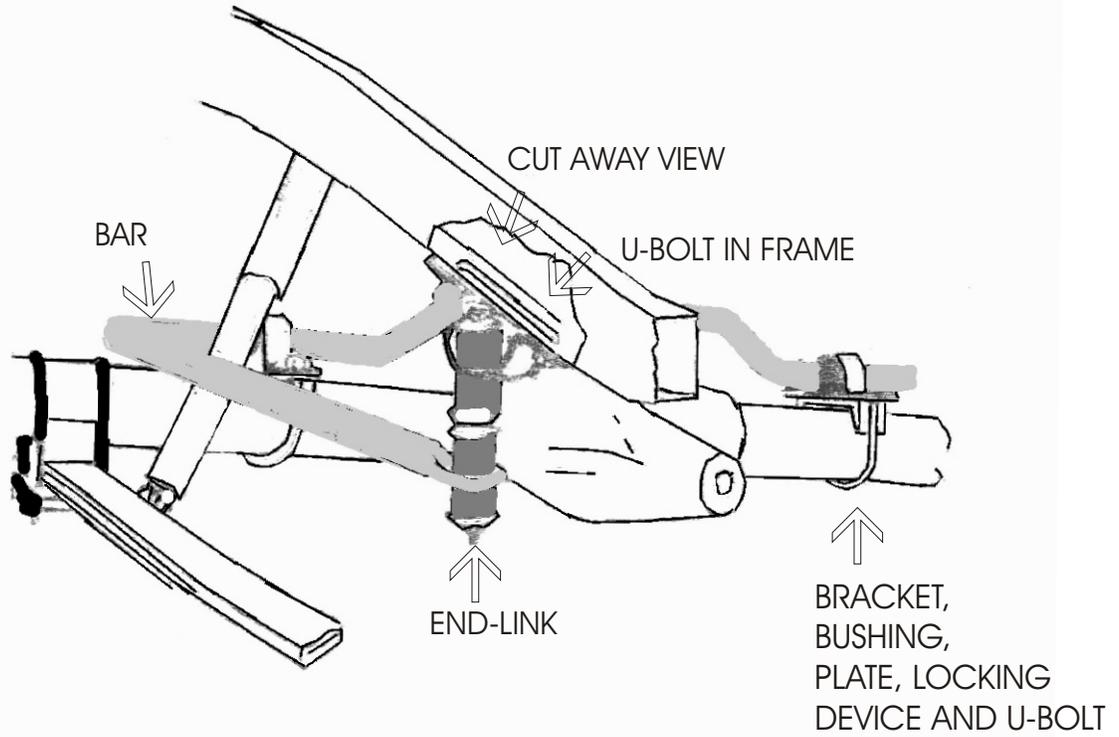


DIRECTION 272



Direction #272

- Step #1.** Place the bar in the position on top of the axle. Dip up arms leading forward. On the shoulders of the bar place the locking device and plate which will now be between the axle and the bar, aligning with the plate, place the bar bracket. Pass the large U-bolt up from below the axle, through the holes in the plate and bar bracket and start the nuts. Be sure that the U-bolts or other parts are between the brake line and the axle so as not to crush them. Pull the brake line away from the axle slightly if needed.
- Step #2.** Place the D-bushing on the mid-section and slide it under the bar bracket. Adjust the position of the brackets and the U-bolts above the axle so that they best clearance for brake line "T", rear end breather, etc. and so that they hold the bar in the suitable position along the top part of the axle. The U-bolts and brackets need not be equally spaced along the axle on the two sides. Tighten the U-bolt nut to sufficiently keep assembly in position during installation.
- Step #3.** Assemble end-link onto bar ends. Center passes through cupped washer, rubber bushing, frame bracket, (from inside bracket), rubber bushing, cupped washer, rubber bushing, bar eye, rubber bushing, cupped washer, finish with lock-nut. This nut should only be tight enough to keep assembly snug.
- Step #4.** Raise bar arm so that frame brackets against the frame bottom, mark through the holes in the bracket for drilling, be sure the vehicle is resting on it's springs when doing this. Drill holes with a 3/8" bit with the same spacing as the short legged U-bolt.
- Step #5.** Place a nut on the U-bolt and insert the other end into one hole. Maneuver until it reappears from the other hole. Pass it through one hole in the base plate and bracket, start another nut. Remove the first nut and replace it. Having put over the U-bolt the free end of the base plate, tighten nuts to secure U-bolt flare and bracket.
- Step #6.** Have someone bounce the rear of the vehicle so you can check the clearance throughout the suspension travel. Tighten the nuts on the axle U-bolts to 20 ft/lbs. check to make sure that they are holding securely. Rod test the vehicle to familiarize yourself with it's new handling. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit. **IMPORTANT!** All nuts in this kit are lock-nuts and will have to be turned with a wrench all the way.
- Step #7.** For best balance and control, our front bar should be used (#895) in conjunction with this kit.

HARDWARE

2	RH 013 End-Links	8	RH 304 Lock-Nuts
2	RH 041 Brackets	4	RH 031 Plates
2	RH 402 U-Bolts	2	RH 043 Brackets
2	RH 507 Bushings	2	RH 054 Brackets
2	RH 405 U-Bolts	4	RH 104 Washers