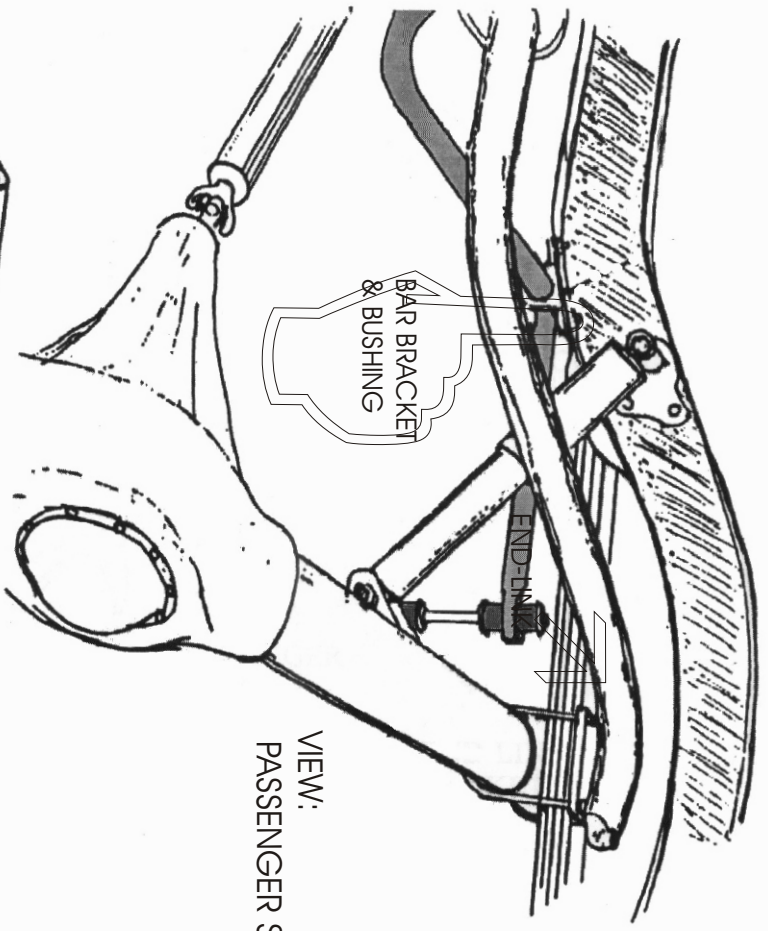
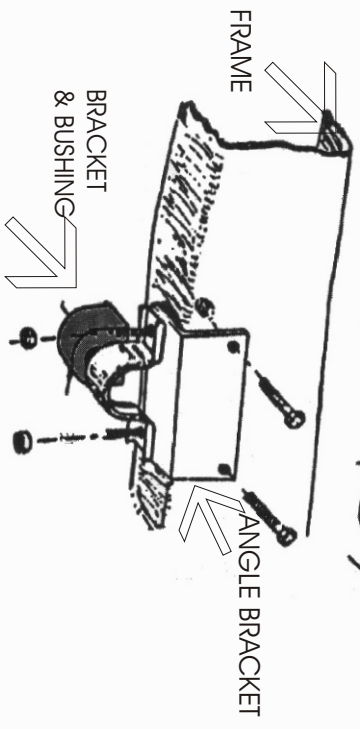


# DIRECTION 278

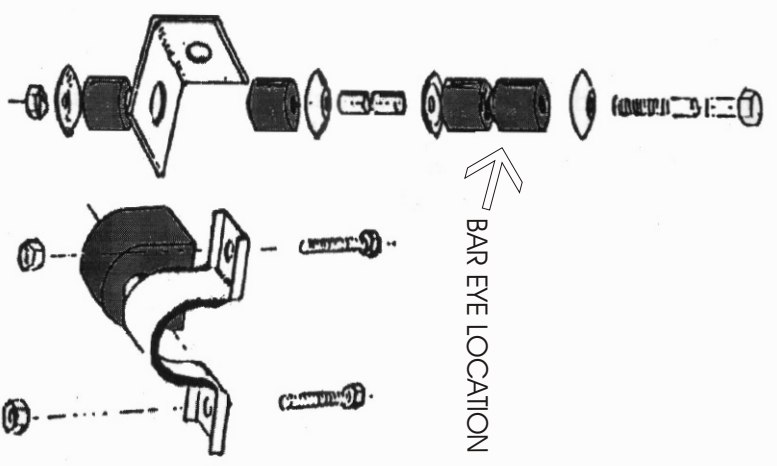


VIEW:  
PASSENGER SIDE



VIEW "B"

## END-LINK ADN BRACKET DETAIL



NOTE:  
THE BAR BRACKET MAY BE ATTACHED DIRECTLY TO THE BOTTOM OF THE FRAME FLANGE AS SHOWN IN THE OVER ALL VIEW "A" ILLUSTRATION "B" SHOWS THE METHOD PREFERRED BY THE FORD MOTOR COMPANY,WHEREIN THE BAR IS ATTACHED TO THE ANGLE MOUNT, AND THEN THE MOUNT IS ATTACHED TO THE VERTICAL WEB OF THE FRAME CHANNEL. IT MAY BE EASIER, ALSO TO DRILL HORIZONTALLY THAN VERTICALLY. IN THIS INSTANCE THE BAR BRACKET MUST BE SECURELY BOLTED TO THE ANGLE MOUNT BEFORE THE MOUNT IS LOCATED ON THE FRAME WEB.

**Direction 278**

**Step #1.** Remove the lower stud bolt from the shock absorbers, pass it through the hole in the smaller leg of the angle bracket supplied, and replace it. Position the angle so the horizontal leg is below the shock stud, and so the angle bracket is on the outboard side of the shock bracket.

**Step #2.** Put the bar in position. It locates to the front of the rear axle with the arms to the rear, and with the bar dip passing under the tail pipe and over the drive shaft.

**Step #3.** Assemble the end-links as shown to connect the bar eye and the hole in the angle bracket. The cupped washers go at the top and bottom of the assembly and next to the tube center spacer, facing the bushings. Tighten the nut at the bottom of the assembly enough to keep the assembly snug, but not so tight so as to seriously bulge the bushings.

**Step #4.** Raise the mid-section to the frame, and slip on the mid-section bushings directly under the frames. Place the frame brackets around the bushings, and mark the frame bottom for drilling. Make sure that the bar assembly is positioned far enough forward that the bar ends will not contact the axle when the frames move down under a load, a 1/2" horizontal clearance should be adequate.

**Step #5.** Use the bracket as a template when drilling to get the correct hole spacing. Use a 3/8" or larger drill bit. When drilling, use the bolts provided to bolt the frame bracket and frame together securely. See the alternate mounting bracket note on reverse side.

**Step #6.** Bounce the car to check for clearance of all parts throughout suspension travel distance. Road test the vehicle to familiarize yourself to its new handling. As we can not supervise your installation or driving, we can not be responsible for more than the cost of the kit. **NOTE:** For best balance, control and stability this kit should be used in conjunction with our front kit #188.

**HARDWARE**

2 RH 016	End-Links	2 RH 040	Brackets
2 RH 023	Angles	2 RH 511	Bushings
8 RH 214	Bolts	8 RH 304	Lock Nuts
2 RH 246	Angle Brackets		