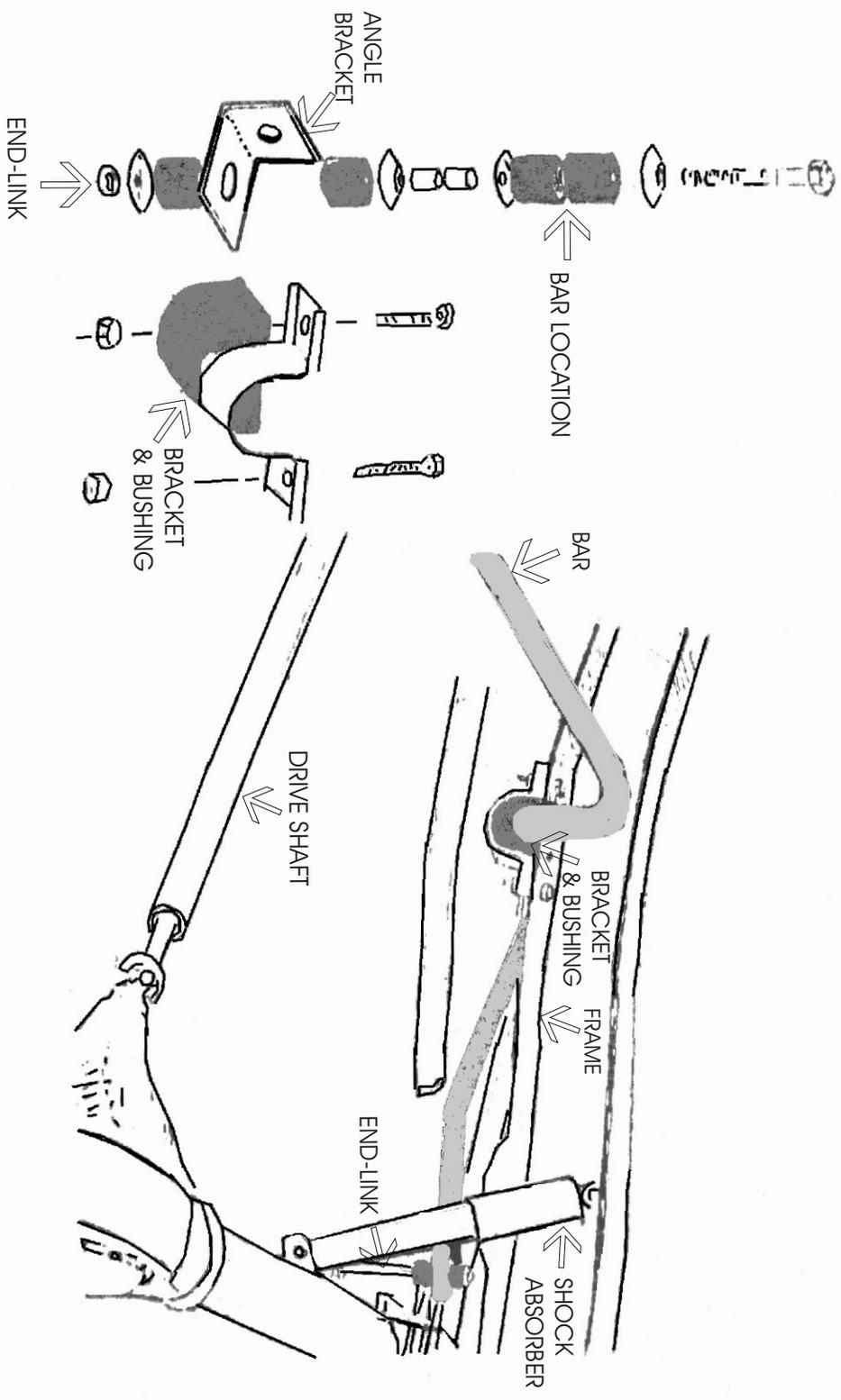


DIRECTION 289



Direction 289

Step #1. Remove lower stud bolt from shock absorbers, pass it through the hole in the smaller leg of the angle bracket supplied and replace it. Position the angle so the horizontal leg is below the shock stud and the angle bracket is on the outboard side of the shock bracket. Leave the bolt and angle loose.

Step #2. Put the bar in position. It locates to the front of the rear axle, arms to the rear, with bar dip passing over the tail pipe and over the drive shaft.

Step #3. Assemble end-links as shown so as to connect the bar eye and the hole in the angle bracket. The cupped washers go at the top and bottom of the assembly and next to the tube spacer. Tighten nut at bottom of the assembly enough to keep assembly snug, but not so tight as to seriously deform rubber bushings.

Step #4. Raise bar mid-section to the frame and slip on the rubber frame bushings directly under the frame. Pull the bar forward so that the end-links lean forward and clear the axle. Place frame brackets around the bushings and mark frame bottom for drilling. Make sure that the bar assembly is positioned far enough forward so that the end-links will not contact the axle when frame moves down under a load, (1/2" horizontal clearance should do.) The bar will attach just forward of a small hole in the bottom dip of the frame. On the driver's side this hole is used to clip down some electrical wires. Remove the clip and lie the wires aside.

Step #5. Use the bracket as a template when drilling to get the correct hole spacing. Use a 3/8" drill bit. After drilling, use the bolts provided to bolt on the frame bracket. Now tighten the nuts that secure the bottom of the shocks and the angle brackets.

Step #6. Check for clearance of the bar throughout the suspension travel distance. Road test the vehicle to familiarize yourself to its new handling. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit.

NOTE: For best balance and control, this kit should be used in conjunction with our front bar kit #188, or a heavy duty factory replacement bar.

HARDWARE

2	RH 018 End-Links	2	RH 040 Frame Brackets
2	RH 023 Angle Brackets	2	RH 511 Bushings
4	RH 214 Bolts	4	RH 304 Lock-Nuts