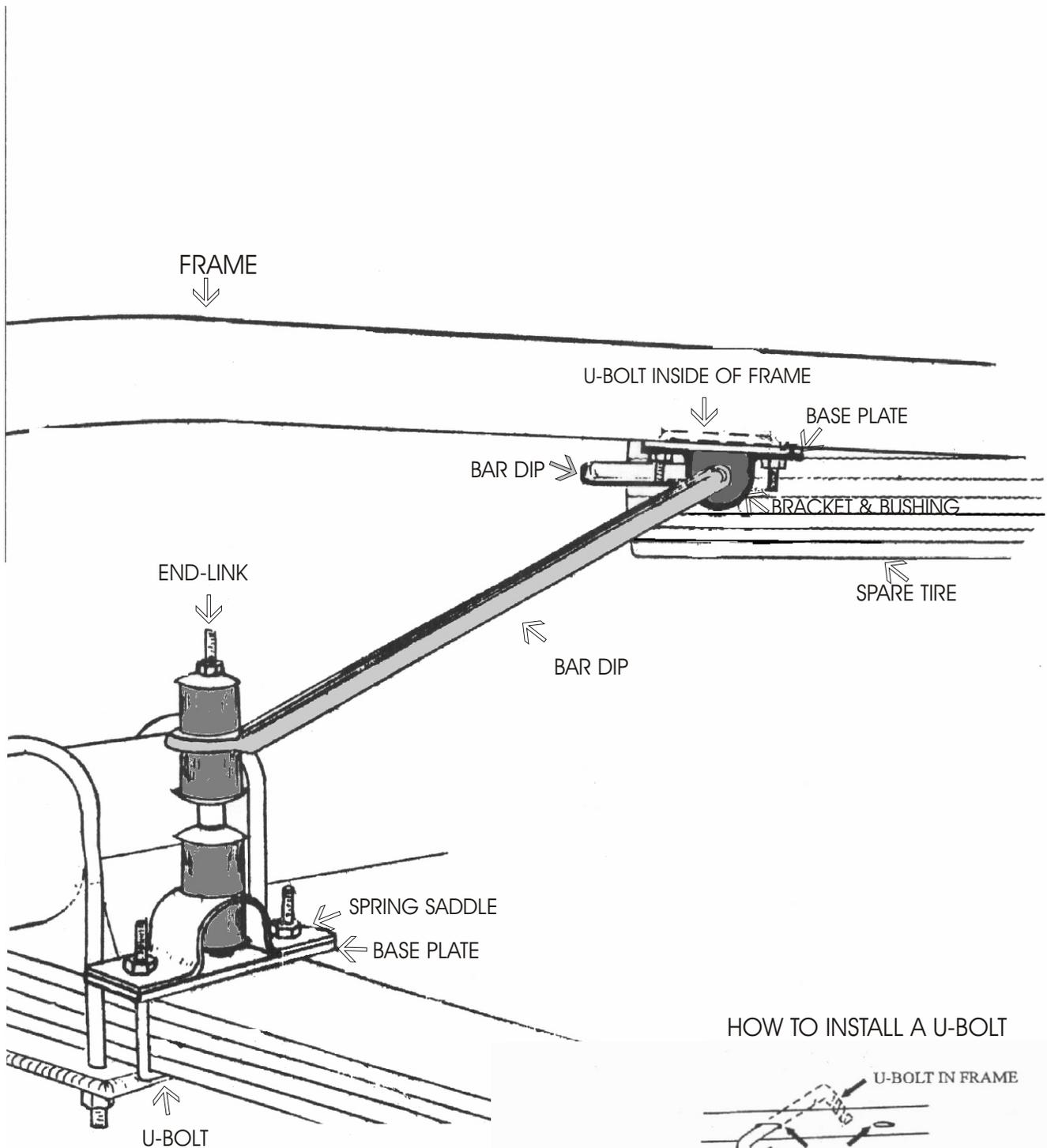
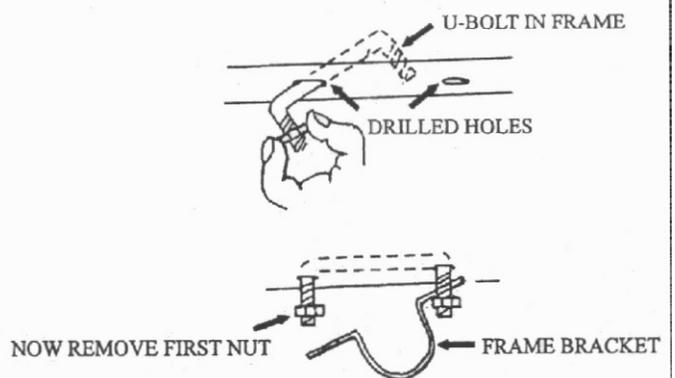


DIRECTION 298



HOW TO INSTALL A U-BOLT



DIRECTIONS 298

- Step #1.** Insert the bar from the side so that it passes between the spare tire and the axle, with the arms forward. The dip should be positioned so as to clear the spare tire. Tie up in position with string for convenience.
- Step #2.** Assemble the end-links as shown. First, pass the center bolt through the cupped washer and bushing. Then through the spring saddle (from inside it,) then through the bushings, a cupped washer, tube spacer, another cupped washer, another bushing, the bar eye, another bushing, and then the last cupped washer and secure with a lock-nut.
- Step #3.** Position spring saddles across the springs and resting on their base plate next to the rear side of the axle. From below pass up the long legged U-bolts around the springs so that their legs engage base plates and brackets. Secure with the lock-nuts provided.
- Step #4.** Place the frame bracket astride it and mark through the holes. Drill with a 3/8" drill bit. Use the short legged U-bolt so as to get the exact hole spacing. Before marking, be sure that the end-links are near vertical and the ends of the bar and the end- links are an inch or so to the rear of the axle.
- Step #5.** Place a nut on the leg of the short legged U-bolt and insert the other end into one of the drilled holes. Maneuver it until it reappears from the other hole. Position one end of the base plate and bracket on this end and start another nut on it. Remove the first nut and then replace it so as to hold the free end of the base plate and bracket. Slip the bar bushing onto the bar and then slide it into the bracket (flat side up.) Tighten the lock-nuts on the U-bolts to secure the bracket to the frame. The bar ends should approach but not contact the axle when the body moves all the way down on its springs.
- Step #6.** The installation is complete. Re-check the tightness of the nuts. Nuts on the end-links should not be so tight as to seriously distort the bushings. Road test the vehicle to familiarize yourself to its new handling, as we cannot supervise your installation or your driving, we cannot be responsible for more than the cost of the kit.

NOTE: For best balance and control, use this kit in conjunction with our front bar, 1" diameter, #837.

HARDWARE

2	RH 014End-Links	2	RH 031Plates
2	RH 040Brackets	2	RH 041Brackets
2	RH 507Bushings	2	RH 402U-Bolts
2	RH 403U-Bolts	8	RH 304Lock-Nuts
8	RH 104Washers		