



Part #309

8-20-2005

- Step 1. Read General Instruction.
- Step 2. Mark the cross member for the anti-sway bar mid-section mounts. They should be 3" to outside of body mounts by 3/4" from outside edge of the cross member. Drill with a small bit (1/4"), and then enlarge to 5/8".
- Step 3. Pass the 5/16" x 4 1/2" bolt through the 3" hole plate followed by the tube spacer, cupped washer, then a small end-link bushing. Now place this through the 5/8" hole in the cross member and add another bushing, washer, and lock-nut. Tighten as described in the General Instruction.
- Step 4. Place the D-shaped bushing around the anti-sway bar so as to line up with the mounts you have just placed on the van.
- Step 5. Raise the bar to the mounts and bolt the split brackets on loosely and then bolt them together.
- Step 6. Place bushing around bar ends, raise the bar up to the A-arms, and with the bracket over the bushing, mark the A-arm for drilling. Then drill with a 3/8" bit.
- Step 7. Passing 3/8" bolts through the A-arms, add three flat washers to each then the base plate.
- Step 8. Bolt up bracket and tighten all bolts.
- Step 9. Have someone bounce the vehicle so you can check all parts of the bar and hardware clear throughout the suspension travel. Road test the vehicle to accustom yourself to its new handling. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit.

HARDWARE

2 RH 200	Bolts	12 RH 104	Washers
4 RH 107	Washers	2 RH 204	Bolts
12 RH 307	Lock-Nuts	4 RH 500	Bushings
2 RH 508	Bushings	2 RH 046C	Brackets
2 RH 034A	Plates	2 RH 34B	Plates
2 RH 040	Brackets	2 RH 061	Spacer Tubes
2 RH 031	Base Plates	4 RH 215	Bolts
2 UB 612D	Urethane Bushings		

DIRECTION 309

