



Part #332

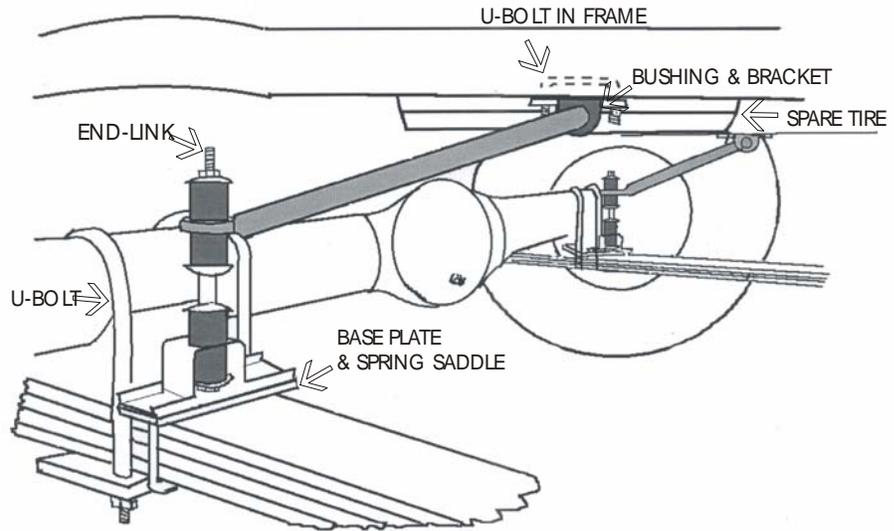
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- Step 1.** Insert the bar so that it passes over the spare tire, with the arms forward. The dip should position so as to clear the spare tire.
- Step 2.** Assemble the end-links as shown. First pass the center bolt through the cupped washer and bushing, then through the spring saddle (from inside it), then through the bushing, a cupped washer the tube spacer, another cupped washer, another bushing, the bar eye another bushing, then the last cupped washer, and secure with a lock-nut.
- Step 3.** Position spring saddle across the springs and resting on their base plates next to the rear side of the axle. From below, pass up the long legged U-bolt around the springs so that their legs engage plates and bracket. Secure with the lock nuts provided.
- Step 4.** Place the frame bracket around the bar, under the frames, and mark through the holes. Drill with a 3/8" drill bit. Use the short-legged U-bolt so as to get the exact spacing. Before marking, be sure that the end-links are near vertical and the ends of the bar and the end-links are an inch or so to the rear of the axle.
- Step 5.** Place a nut one leg of the short legged and insert the other end into one of the drilled holes. Maneuver it until it reappears from the other hole. Position one end of the bar bracket on this end and start another nut on it. Remove the first nut and then replace it so as to hold the free end of the bar bracket. Slip the bar bushing onto the bar and then slide into the bracket (flat side up). Tighten the lock-nuts on the U-bolts to 10 ft/lbs. to secure the bracket to the frame. The bar ends should approach but not contact the axle when the body moves all the way down on its springs.
- Step 6.** The installation is now complete. Check all fastenings for suitable tightness. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit. Road test the vehicle to accustom yourself to its new handling. **NOTE:** For best results this kit should be used in conjunction with our front kit.

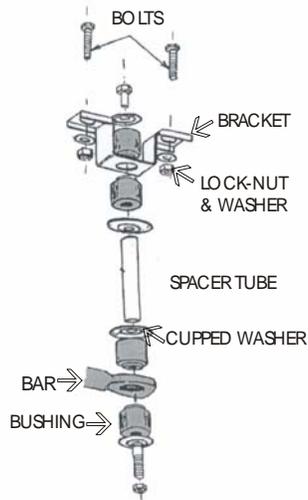
**HARDWARE**

2 RH 014	End-Links	2 RH 041	Saddle Brackets
2 RH 031	Base Plates	2RH 403	U-Bolts
2 RH 040	Bar Brackets	8RH 304	Lock-Nuts
2 RH 507	Bar Bushings	2 RH 402	U-Bolts Short
4 RH 104	Washers	2 RH 212	Bolts
2 RH 060	Tube Spacers		

# DIRECTION N 332



## END-LINK ASSEMBLY



## HOW TO INSTALL A 402 U-BOLT

