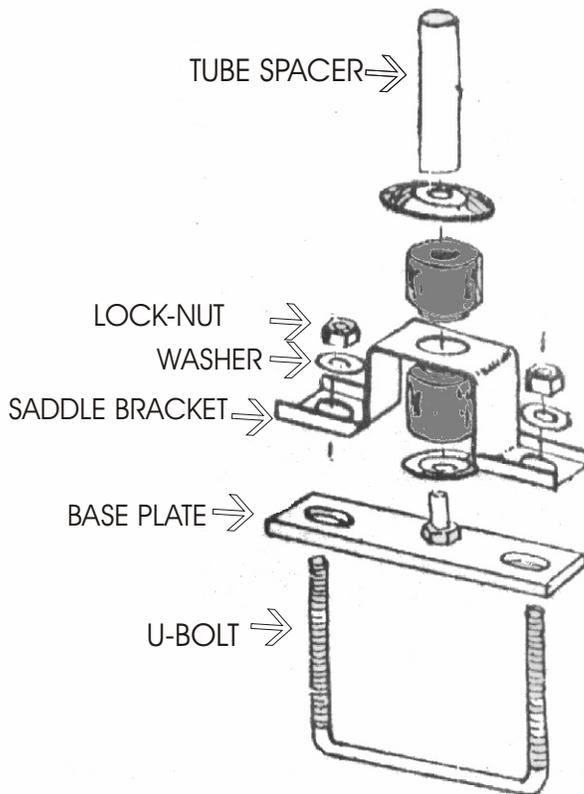
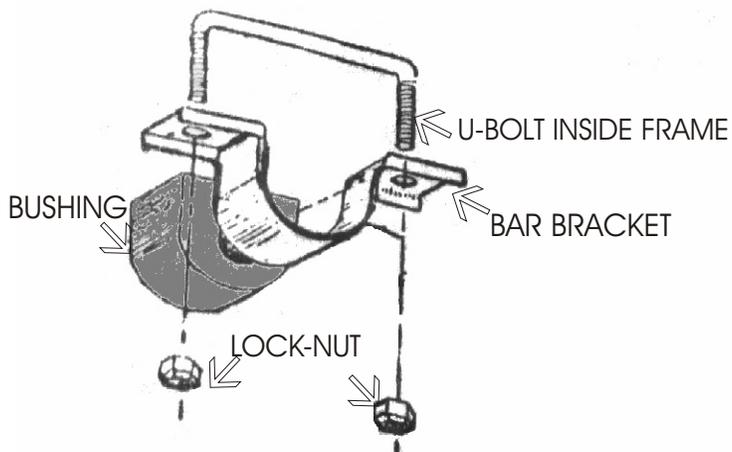
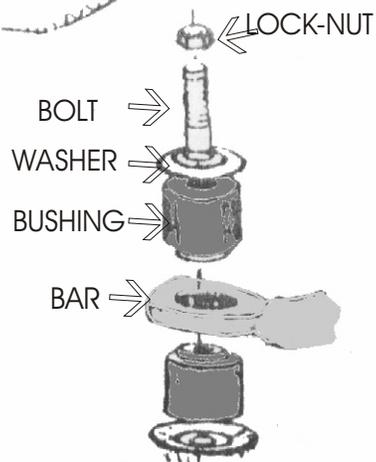
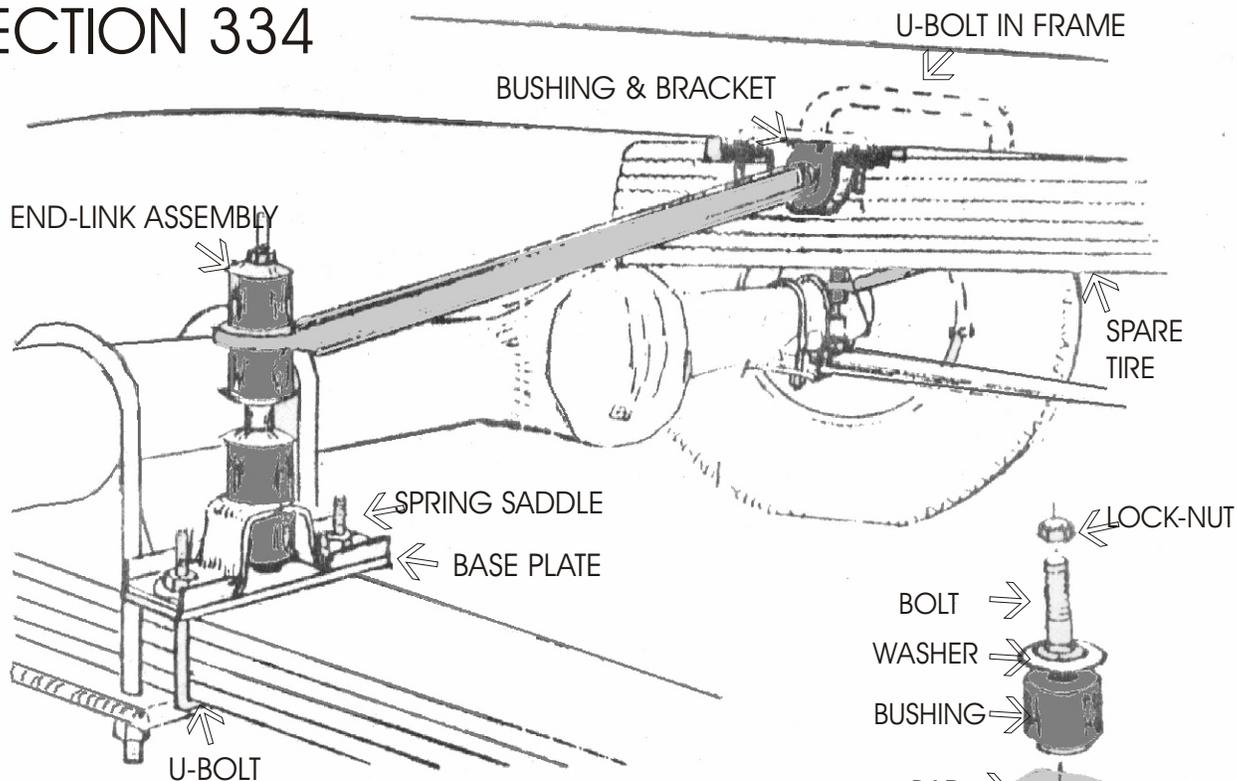


DIRECTION 334



DIRECTIONS 334

- STEP #1.** Insert the bar so that it passes over the spare tire, with the arms forward. The dip should position so as to clear the spare tire.
- STEP #2.** Assemble the end-links as shown. First pass the center bolt through the cupped washer and bushing, then through the spring saddle (from inside it), through the bushing, a cupped washer, the tube spacer, another cupped washer, another bushing, the bar eye, another bushing and then the last cupped washer. Secure with a lock-nut.
- STEP #3.** Position spring saddle across the spring and resting on the base plate next to the rear side of the axle. From below, pass up the long legged U-bolt around the springs so that their legs engage the plates and brackets. Secure with the lock-nuts provided.
- STEP #4.** Place the frame bracket around the bar, under the frames and mark through the holes for drilling. Drill with a 3/8" drill bit. Use the short legged U-bolt so as to get the exact hole spacing. Before marking, be sure that the end-links are near vertical and the ends of the bar and the end-links are an inch or so to the rear of the axle.
- STEP #5.** Place a nut on one leg of the short U-bolt and insert the other end into one of the drilled holes. Maneuver it until it reappears from the other hole. Position one end of the bar bracket on this end and start another nut on it. Remove the first nut and then replace it so as to hold the free end of the bar bracket. Slip the bar bushing onto the bar and then slide it into the bracket (flat side up). Tighten the lock-nuts on the U-bolts to 10 ft./lb. to secure the bracket to the frame. The bar ends should approach, but not contact, the axle when the body moves all the way down on its springs.
- STEP #6.** The installation is now complete. Recheck the tightness of all the nuts. The nut on the end-link should not be so tight as to distort the bushings seriously. Road test the vehicle to accustom yourself to its new handling. As we cannot supervise your installation, or your driving, we cannot be held responsible for more than the cost of the kit.
- NOTE:** For best balance and flattest cornering, this kit should be used in conjunction with our 7/8" front bar kit #851.

HARDWARE:

2 RH 014 End-Links	2 RH 041 Saddle Brackets
2 RH 031 Base Plates	2 RH 403 U-Bolts (long)
8 RH 304 Lock-Nuts	2 RH 040 Bar Brackets
2 RH 507 Bar Bushings	2 RH 402 U-Bolts (short)
4 RH 104 Washers	