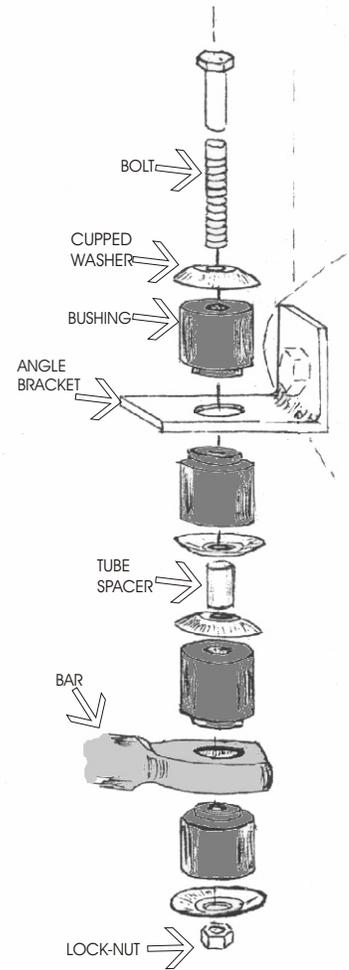
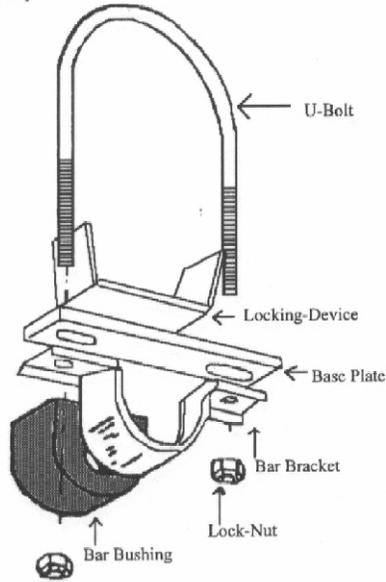
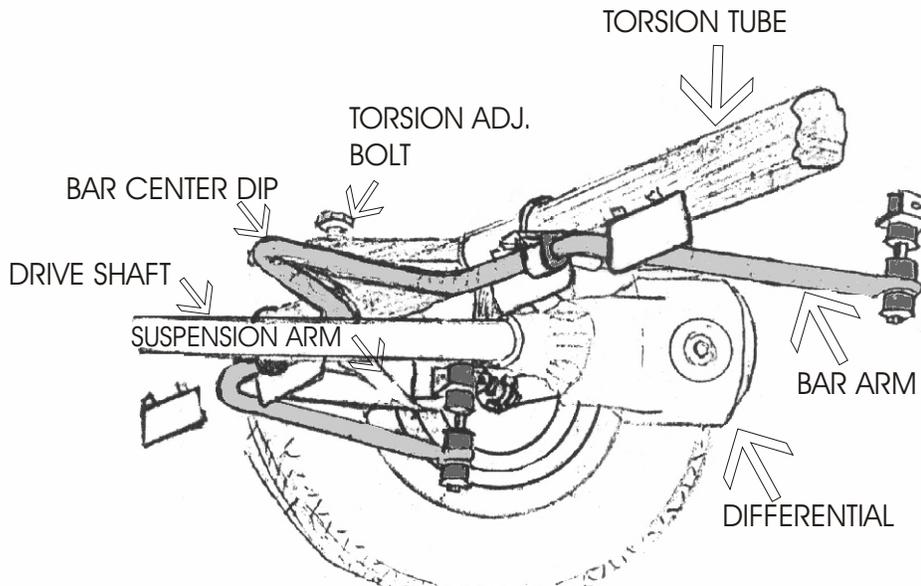


DIRECTION 353

405 U-Bolt Set Up



VIEW: LOOKING TO REAR ACROSS FROM IN FRONT OF LEFT WHEEL



DIRECTIONS 353

- Step #1.** Remove the bolt that secures the bottom of the shock absorber. Pass it through the smaller hole of the bracket and replace it securely with the horizontal leg of the bracket below the shock bolt as illustrated. Repeat on the other side.
- Step #2.** Assemble the end-link as illustrated so as to connect the large hole in the horizontal side of the angle to the bar eye. The bar mid-section should be forward, center dip up over drive shaft. Tighten the nut at the bottom of the end-link just enough to keep the assembly snug.
- Step #3.** Hang the U-bolts over the torsion tube near the shoulder bends in the bar. Position the locking device underneath and follow with the base plate and bar bracket that should be around the bar, so as to engage the legs of the U-bolt, at the angle shown in the picture. Start the lock-nuts. Slip the "D" shaped bushings around the bar and slide them along it into the brackets. Tighten the lock-nuts to 10 ft./lb. so as to secure the U-bolt brackets, bushings, locking device and base plate securely about the torsion tube and bar.
- Step #4.** The installation is now complete. Road test the vehicle to familiarize yourself to its new handling. As we cannot supervise your installation, or your driving, we cannot be held responsible for more than the cost of the kit.

NOTE: For best balance and stability, this kit should be used in conjunction with our front bar kit.

HARDWARE:

2 RH 022 Angles	2 RH 014 End-Links
2 RH 046 Brackets	2 RH 031 Plates
2 RH 055 Brackets	2 RH 407 U-Bolts
2 RH 507 Bushings	6 RH 304 Lock-Nuts
4 RH 104 Washers	2 RH 214 Bolts