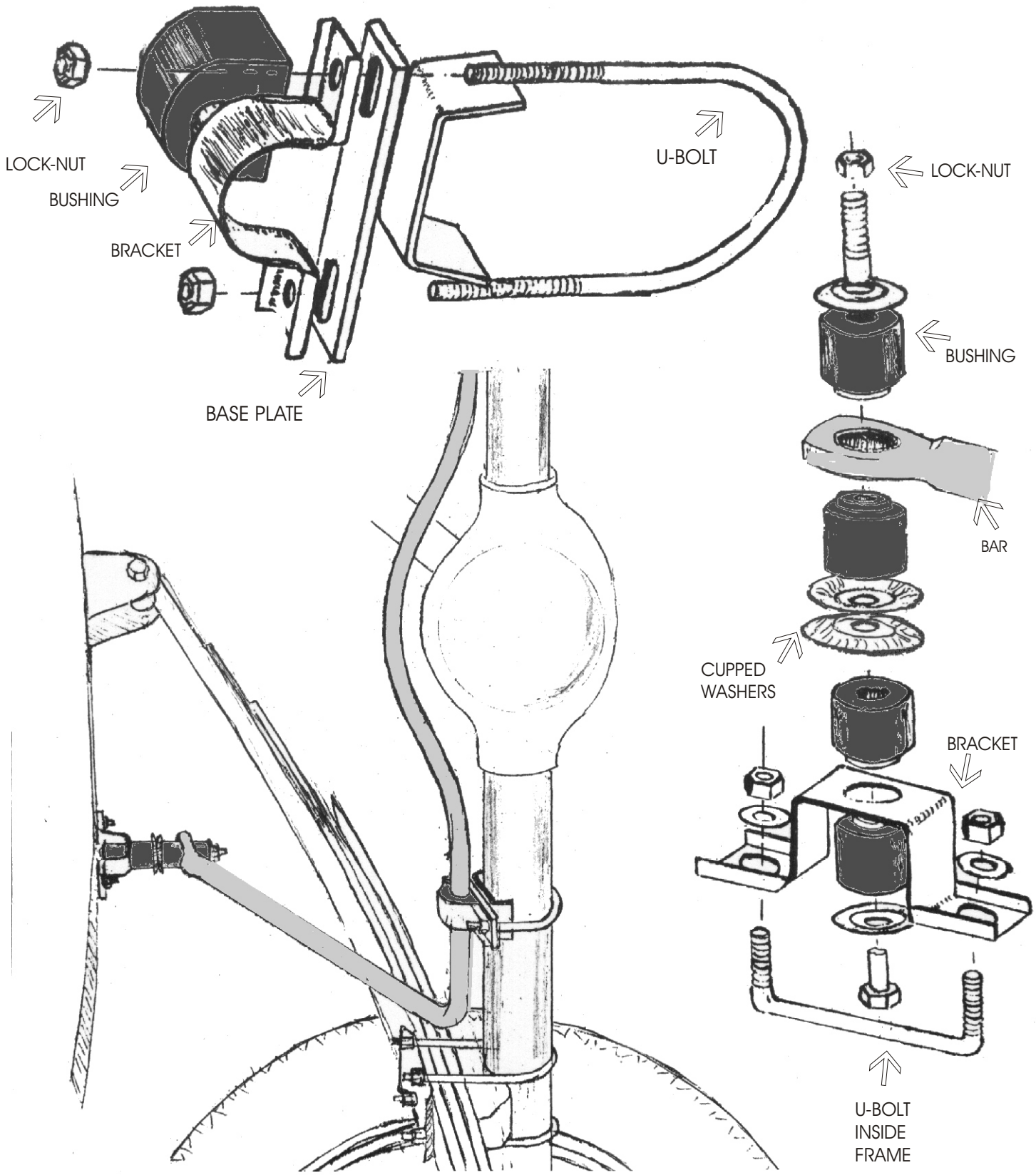


DIRECTION 363



REAR

All nuts in this kit are lock-nuts and will need to be turned all the way with a wrench.

- STEP #1.** Place the bar in position on top of the axle, dip up, arms leading to the front. On top of the axle toward the shoulders of the bar, place the locking device and plate, which will now be between the axle and the bar. Over the bar and aligning with the plate, place the bar bracket. Pass the large U-bolt up from below the axle, through the holes in the plate, through the bar bracket and start the nuts. If needed, slightly pull the brake line away from the axle so as not to crush it.
- STEP #2.** Place the D-shaped rubber bushing on the bar mid-section and slide it under the bar bracket. Adjust the position of the brackets and U-bolts about the axle so that they give best clearance to shock, rear-end breather, etc. Also so that they hold the bar in the most suitable position along the top part of the axle.
- STEP #3.** Assemble end-links onto bar ends. The center bolt passes down through the cupped washer, rubber bushing, bar bracket, rubber bushing, cupped washer and then secure with the lock-nut. Tighten these end-link nuts only enough to keep the assembly snug. If the rubber is compressed, it will cause them to deteriorate prematurely.
- STEP #4.** Position bar so that the forges are horizontal. With the car resting naturally on its springs, on level ground, the frame brackets should position themselves so as to align with the frame bottom. Adjust the bar position relative to the axle if needed. Mark through the frame bracket holes for drilling. Drill one hole with a 3/8" drill bit. Use the square U-bolt to get the exact spacing for the second hole and drill it. Place a lock-nut on one leg of the square U-bolt. Insert the other end through the bracket hole and into one drilled hole. Maneuver it until it reappears through the other drilled hole. Place the free end of the frame bracket over the leg and start another lock-nut on it. Tighten lock-nuts to 10 ft./lb. Fully tighten axle U-bolts to 15 ft./lb.
- STEP #5.** Have someone bounce the rear of the vehicle so that you can check for clearance throughout the suspension travel distance. Tighten the nuts on the axle U-bolts to 10 ft./lb. Check to make sure they are holding securely. Test-drive the vehicle to accustom yourself to its new handling. As we cannot supervise your installation, or your driving, we cannot be held responsible for more than the cost of the kit.
- NOTE:** For best control and flat, balanced, cornering, this kit should be used in conjunction with our front bar kit #734.

HARDWARE:

2 RH 405 U-Bolts 2 RH 054 Locking Devices
 2 RH 507 Bushings 8 RH 304 Lock-Nuts
 2 RH 041 Brackets 2 RH 402 U-Bolts
 2 RH 013 End-Links 2 RH 043 Brackets
 2 RH 031 Plates