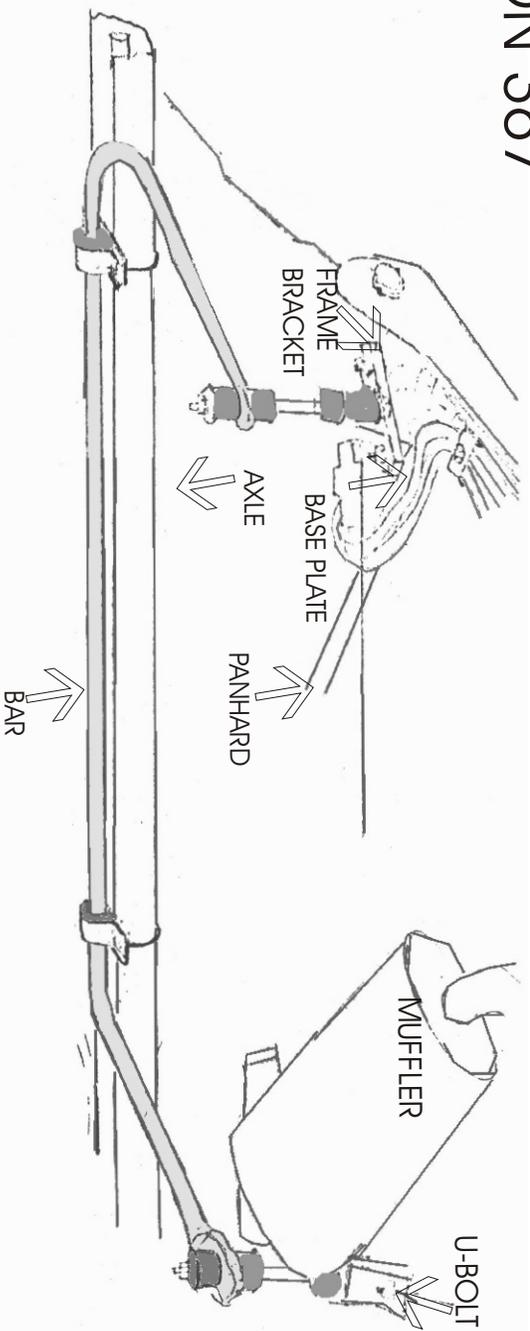
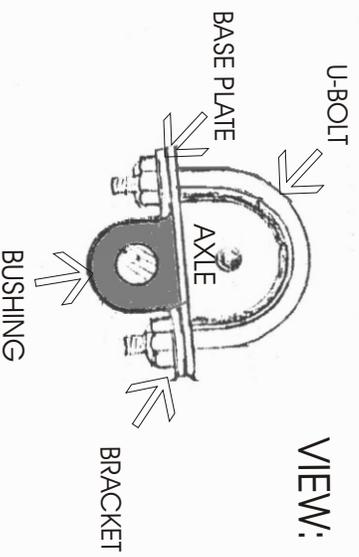


DIRECTION 367



VIEW: LOOKING BACK FROM
PASSENGER SIDE



AXLE ATTACHMENT DETAIL

- STEP #1.** Hang U-bolt over axle. Raise base plates up under them, followed by the bar brackets that should be around bar mid-section. Start the nuts.
- STEP #2.** Place the D-shaped bushings around bar mid-section, flat side up. Slide along bar into the bar bracket. The whole assembly should be near the bends of the bar. Tighten the nuts.
- STEP #3.** Assemble end-links, as shown, so as to connect bar eye with the bracket center hole. Tighten the nut at the bottom of the center bolt so as to keep assembly snug, but do not over-tighten so as to squeeze the rubber bushings out of shape.
- STEP #4.** Raise the assembly so the end-link brackets position on the car's hollow bottom structure. On the driver's side, this will be just outboard of the end of the muffler. On the passenger side, it will be in the area of some brake lines. These should be released from a retaining clamp bent aside so as to clear the frame bracket (if needed) and then re-clamped. The brackets need not align with the car axis or one another. Mark the bracket locations for drilling. Drill two holes for each bracket using a 3/8" drill bit. Place a nut on one end of the short-legged U-bolt and insert the other end into one drilled hole. Pass it through the end of the bracket and start another nut on it. Remove the first nut and position free end of the bracket and base plate on the U-bolt and replace nut.
- STEP #5.** Tighten all nuts moderately. Bounce the rear of the vehicle to check for clearance throughout the suspension travel distance. Road test the vehicle so as to accustom yourself to its new handling. As we cannot supervise the installation, or your driving, we cannot be held responsible for more than the cost of the kit.
- NOTE:** For best balance, cornering and control, use this kit in conjunction with our heavy-duty front bar replacement kit.

HARDWARE:

2RH 015 End-links	2RH 041 Brackets
4RH 304 Lock nuts	4RH 031 Plates
2RH 402 U-bolts	4RH 307 Lock nuts
2RH 040 Brackets	2RH 406 U-bolts
2RH 507 D-bushings	4RH 104 Washers