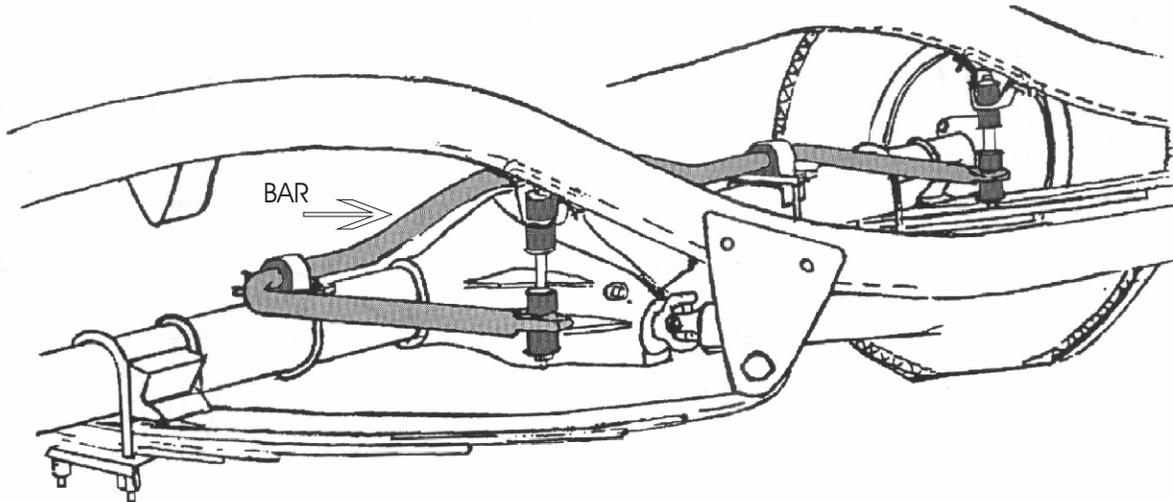
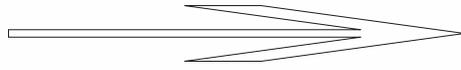
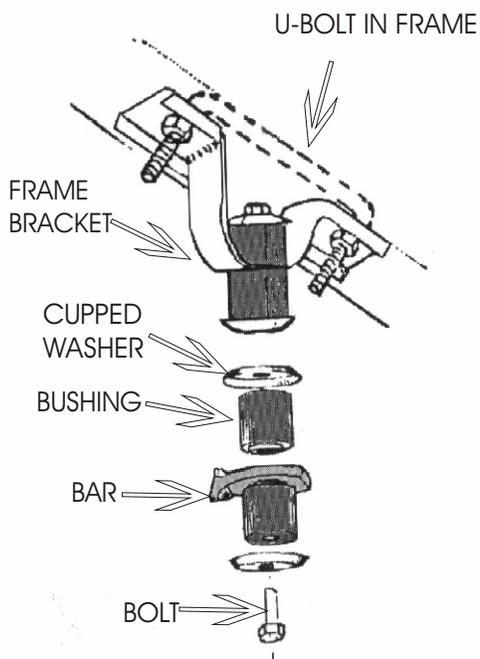


DIRECTION 369

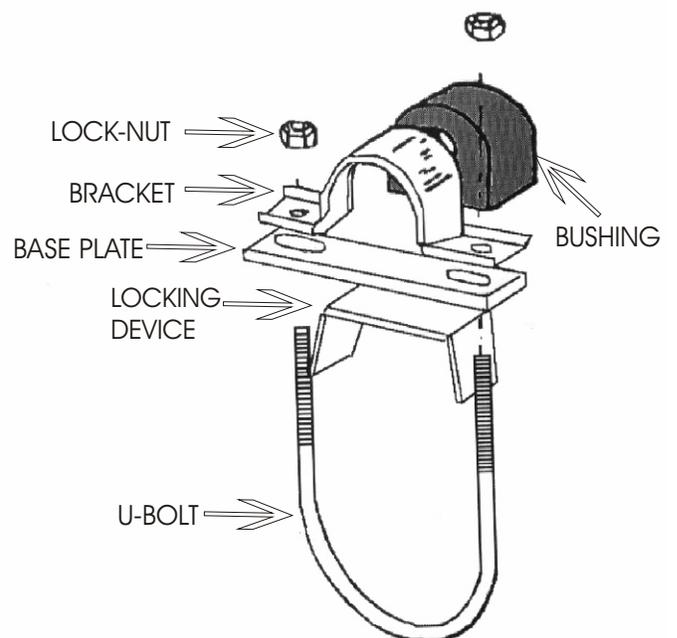
FRONT



END-LINK DETAIL



AXLE MOUNT SETUP



DIRECTIONS 369

- NOTE:** All nuts in this kit are lock-nuts and will have to be turned all the way with a wrench.
- STEP #1.** Place the bar in position on top of the axle, dip up, arms leading to the front. On top of the axle toward the shoulders of the bar, place the locking device and plate, which will now be between the axle and the bar. Over the bar and aligning with the plate, place the bar bracket. Pass the large U-bolt up from below the axle, through the holes in the plate, through the bar bracket and start the nuts. Be sure that the U-bolt or other parts are between the brake line and the axle so as not to crush them. Slightly pull the brake line away from the axle if needed.
- STEP #2.** Place the D-shaped rubber bushing on the bar mid-section and slide it under the bar bracket. Adjust the position of the brackets and the U-bolts about the axle so that they give the best clearance to the shocks, rear-end breather, etc. Also so that they hold the bar in the most suitable position along the top part of the axle. The bolts and brackets do not need to be equally spaced along the axle and the two sides. Tighten the U-bolt nuts sufficiently to keep the assembly in position during installation.
- STEP #3.** Assemble end-links onto bar ends. The center bolt passes down through the cupped washer, rubber bushing, bar bracket, rubber bushing, cupped washer, tube spacer, cupped washer, rubber bushing, bar eye, rubber bushing, cupped washer and then secure with the lock-nut. Tighten the end-link nuts only enough to keep the assembly snug. If the rubber is compressed, it will cause the bushings to deteriorate prematurely.
- STEP #4.** Position the bar so that the forges are horizontal. With the car resting naturally on its springs, on level ground, the frame brackets should position themselves so as to align with the frame bottom. Adjust the bar position relative to the axle if needed. Mark through the frame bracket holes. Drill one hole with a 3/8" drill bit. Use the square U-bolt to get the exact spacing for the second hole and drill it. Place a lock-nut on one leg of the square U-bolt. Insert the other end through the bracket hole and into one drilled hole. Maneuver it until it reappears through the other drilled hole. Place the free end of the frame bracket over the leg and start another lock-nut on it. Tighten the lock-nuts to 10 ft/lb. Then fully tighten axle U-bolts to 15 ft/lb.
- STEP #5.** Have someone bounce the rear of the vehicle so that you can check for clearance throughout the suspension travel distance. Test drive the vehicle to accustom yourself to its new handling. As we cannot supervise the installation, or your driving, we cannot be held responsible for more than the cost of the kit.
- NOTE:** For best control and balanced cornering, this kit should be used in conjunction with our front bar kit.

HARDWARE:

| | |
|--------------------|--------------------------|
| 2 RH 407 U-Bolts | 2 RH 508 Bushings |
| 2 RH 044 Brackets | 2 RH 055 Locking Devices |
| 8 RH 304 Lock-Nuts | 2 RH 014 End-Links |
| 2 RH 046 Brackets | 2 RH 031 Plates |
| 2 RH 402 U-Bolts | |