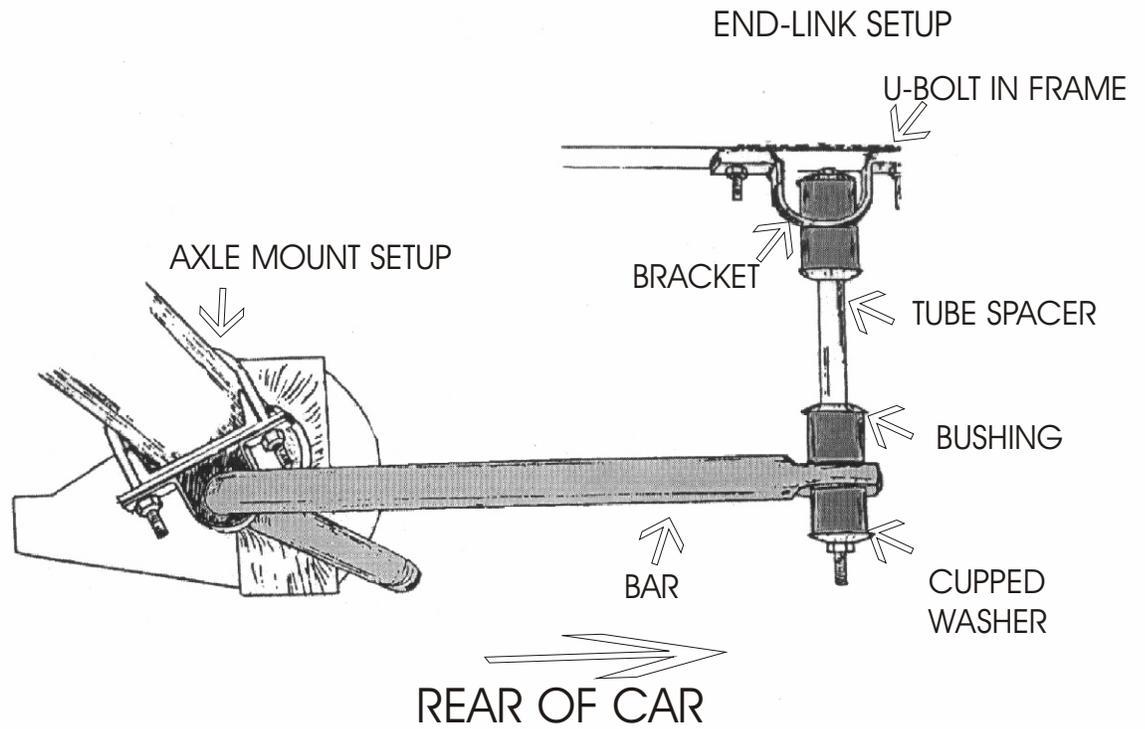
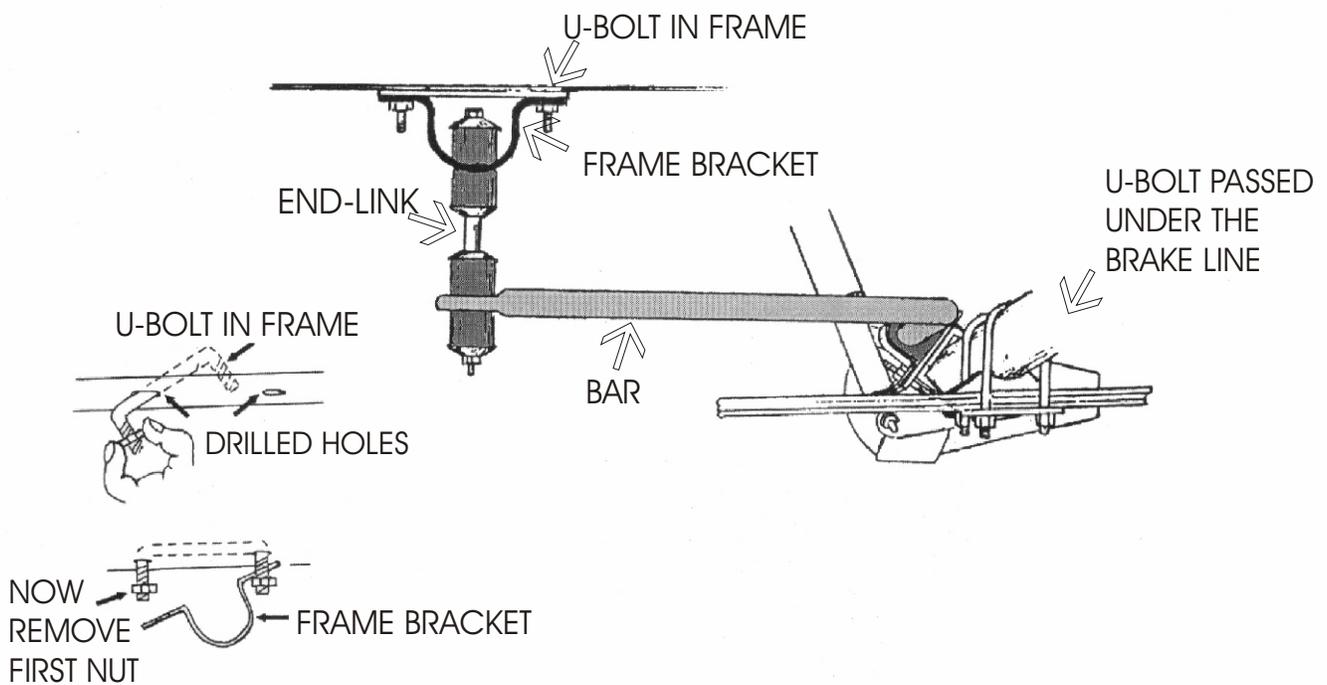


DIRECTION 393



ALTERNATE INSTALLATION



Direction 393 1961-1967 Ford Van

- Step #1.** Hang the U-bolt around axle. Raise up the slotted plates under the U-bolts so as to engage the U-bolt legs. Follow with the bar brackets that should already be around the bar. Start the nuts. Place the D-shaped rubber bushing on the bar near the bends, flat side up. Next, slide the loosely assembled U-bolt and bracket assembly down the axle so that the bracket is around the rubber bushing. Insert the locking device from one side, legs toward the axle with the center on the slotted plate.
- Step #2.** Assemble the end-links as illustrated. Pass the one link center bolt through on cupped washer, through a rubber bushing, through the frame bracket (from inside it,) through another bushing, another washer, the tube spacer, another washer, another bushing, the bar eye, another bushing, the last cupped washer and secure with a lock-nut Be sure that the washers have their cupped or hollow side towards the rubber bushing and that the rubber bushings have the end with the stamped surface towards the bracket or bar eye Tighten the loc-nut so the assembly is securely snug, but not so tight that the bushings bulge to a noticeable extent.
- Step #3.** The bar should be positioned so that the mid-section runs below and to the rear of the axle with the arms facing to the rear and dip down.
- Step #4.** Position bar so that the gorges are horizontal and the axle clamp assembly holding the bar mid-section is tilted slightly to the rear of the axle. With the car resting naturally on its springs on level ground, the frame brackets should position themselves so as to align with the bottom of the frame. Adjust the bar position relative to the axle if needed.
- Step #5.** Mark through the frame bracket holes for drilling. Drill one hole with a 3/8" drill bit. Use the square U-bolt to get the exact spacing for the second hole and drill it.
- Step #6.** Place a lock-nut on one leg of the square U-bolt and insert the other end into one of the drilled holes. Maneuver it until it reappears through the other drilled hole. Place one end of the base plate and frame bracket over the leg and start another lock-nut on it. Remove the first nut; position free end of plate and bracket over the U-bolt leg and replace the nut.
- Step #7.** Have someone bounce the rear of the van so you can check that all parts of the bar and hardware clear throughout the suspension travel distance (but don't be under the car when it is bounced.) If rubber stops are visible, measure the maximum travel distance so you can better estimate clearance. If all is clear, tighten the nuts in the frame and axle.
- Step #8.** Road test your car to familiarize yourself with its new handling. As we cannot supervise your installation, or your driving, we cannot be responsible for more than the cost of the kit.

Hardware:

2 RH 014 End-Links	2 RH 054 Channel Brackets
2 RH 405 U-Bolts	2 RH 043 Brackets
2 RH 031 Base Plates	8 RH 304 Lock-Nuts
2 RH 508 Bushings	2 RH 402 Square U-Bolts
8 RH 104 Washers	2 RH 041 Brackets