



Part #394

8-19-2005

- Step 1.** Lay out the bar and all hardware under the car. Place the locking device on top of the rear axle, then place the #31 plate on top of the locking device. Now assemble the bushing and bar bracket on the bar, then place assembly on top of the axle and secure assembly with U-bolt provided.
- Step 2.** Assemble end-links as per the illustration. Be sure the washers have their cupped sides towards the rubber bushing and the rubber bushings have their shouldered end toward the bar eye. Tighten the lock-nuts so the assembly is snug, but not so tight that the bushings bulge to a noticeable extent.
- Step 3.** Raise bar and end-link assembly into position against the inside of the frame. Mark the frame bottom for drilling, with a 3/8" drill bit and then drill the frame. On the Acura you may be able to use the large existing holes in which no drilling will need to be done. Maneuver the square U-bolt into position inside the frame, being sure to keep a lock-nut on it at all times (see the illustration.) Secure with the lock-nuts provided and tighten to proper torque of 10 ft/lb. Installation is now complete.
- Step 4.** Check all fastenings for suitable tightness and proper position. Have someone bounce the vehicle so you can check the clearance of all moving suspension parts (do not be under the car when bounced.) Road test the car to familiarize yourself with its new handling. As we cannot supervise your installation, or your driving, we cannot be held responsible for more than the cost of the kit. For best results this kit should be used in conjunction with our front bar kits.

Hardware:

2 RH 015 End-links

2 RH 040 Brackets

2 RH 031 Backing Plates

2 RH 402 Frame U-Bolts

8 RH Lock-Nuts

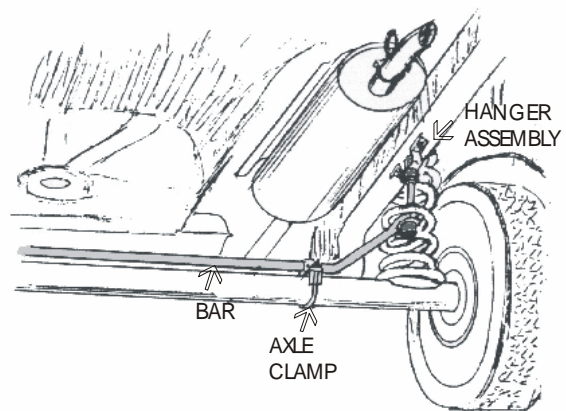
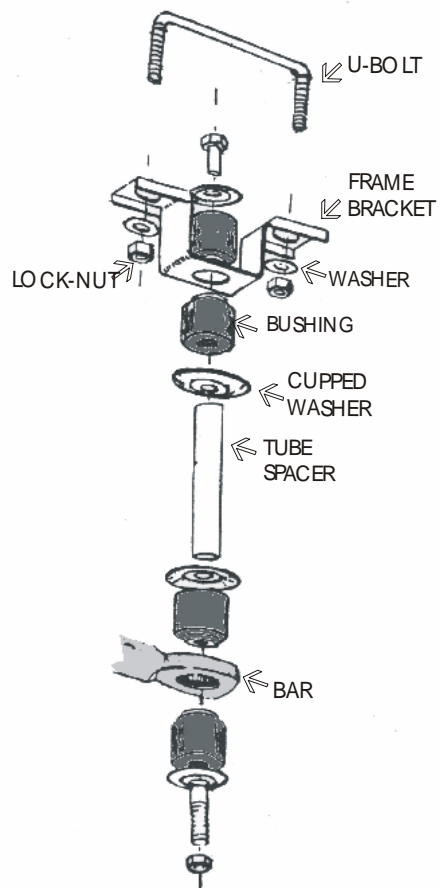
2 RH 055 Locking Devices

2 RH 041 Brackets

2 RH 407 Axle U-Bolts

2 RH 507 Bushings

DIRECTION 394



405 U-Bolt Set Up

