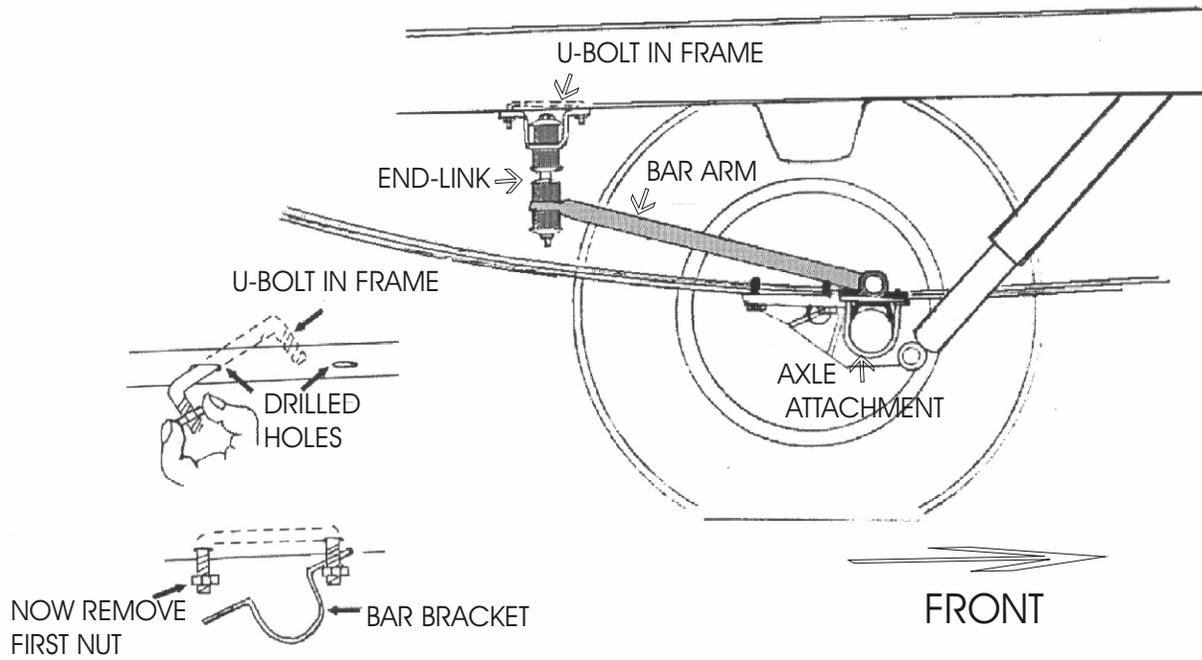
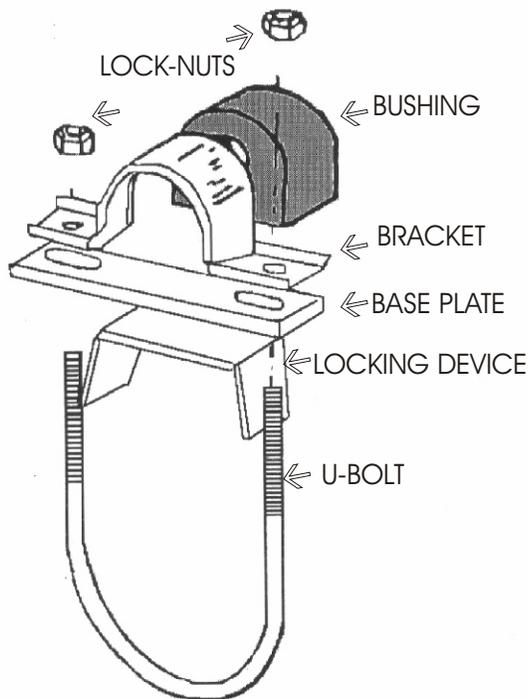


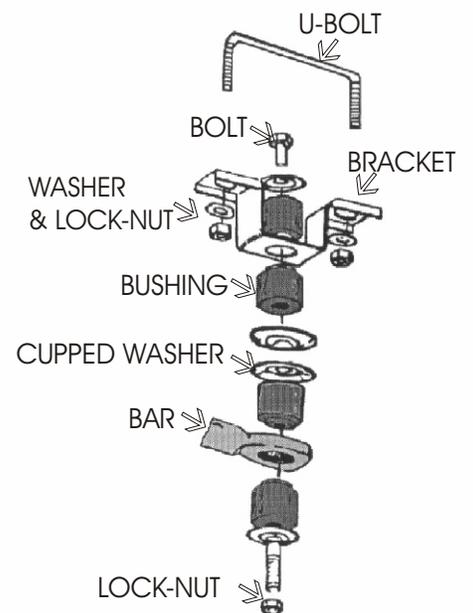
DIRECTION 423



AXLE MOUNT SETUP



END-LINK DETAIL



DIRECTIONS 423

- STEP #1.** Lay out the bar and all of the hardware under the car. Place the locking device on top of the rear axle, then place the plate on top of the locking device. Now assemble the bushing and the bar bracket on the bar, then place the assembly on top of the axle and secure the assembly with the U-bolts provided. The locking device should spread out until it meets the U-bolt legs. Note: On models that have existing holes in the bottom of the frame rails it will be necessary to mount the locking device on the bottom of the axle housing. (See fig. B)
- Step #2.** Assemble the end-links to connect the eye of the bar with the frame bracket. (See illustration) Be sure the washers have their cupped sides toward the rubber bushings, and the rubber bushings have the stepped end toward the eye or the bracket. Tighten the lock-nut so the assembly is snug, but not so tight that the bushings bulge to a noticeable extent. Note: On models with existing holes already in the bottom of the frame rails, secure the frame bracket with the bolts provided. If your vehicle does not have existing holes, go on to step #3.
- STEP #3.** Raise the bar and end-link assembly into position on the frame, and mark the frame for drilling. Drill the frame with a 3/8" drill bit. Maneuver the U-bolt into position by holding a lock-nut on one leg of the square U-bolt; maneuver it into one drilled hole and out of the other. Attach the frame bracket (with the bar and end-link assemblies) to the frame via the U-bolts. Secure with the lock-nuts provided, and tighten to the proper torque of 10 ft/lbs. The installation is now complete.
- STEP #4.** Now check all fastenings for suitable tightness, and proper position. Have someone bounce the vehicle so you can check for clearance of all moving suspension parts. Road test car to familiarize yourself with its new handling. Since we cannot supervise your installation or your driving, we cannot be responsible for more than the cost of the kit.

HARDWARE

2 RH 014 End-Links	2 RH 054 Channel Brackets
2 RH 043 Bushing Brackets	2 RH 041 Brackets
2 RH 031 Plates	2 RH 405 U-Bolts
2 RH 402 U-Bolts	2 RH 509 Bushings
8 RH 304 Lock-Nuts	8 RH 104 Washers
2 RH 202 Bolts	2 RH 061 Tube Spacers
4 RH 211 Bolts	