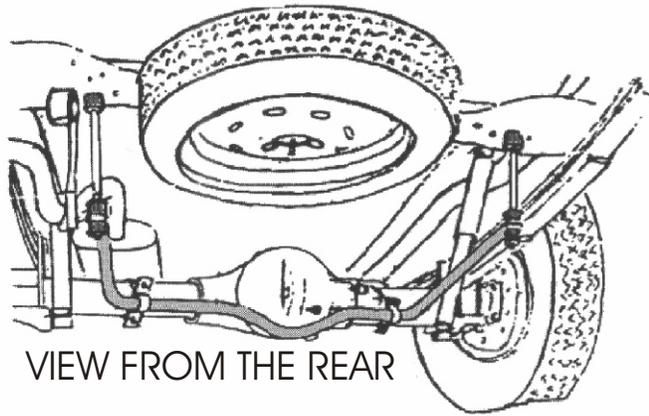
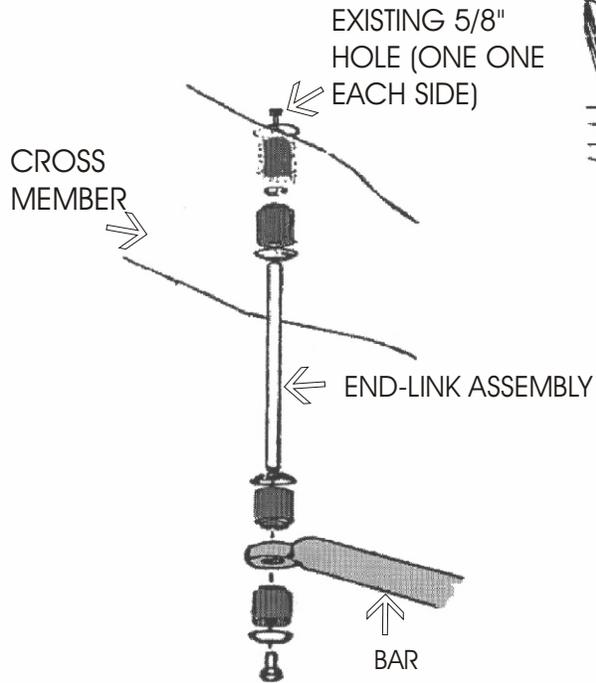
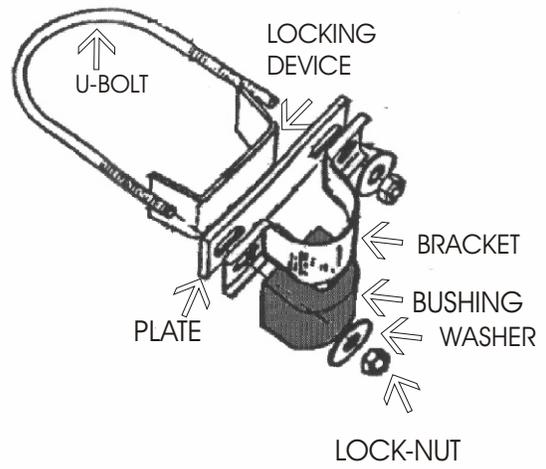


DIRECTION 431

END-LINK DETAIL



U-BOLT DETAIL



DIRECTIONS 431

- NOTE:** On trucks that have been lifted or lowered, the end-link assemblies should be lengthened by the same amount as the lift.
- STEP #1.** Pass the U-bolts around the axle, making sure that they are between the brake line and the axle housing. The U-bolts should be as far apart as possible for maximum bar effectiveness.
- STEP #2.** Install the mid-section bushings on the sway-bar center section. Install the locking device and base plates on the U-bolt legs. Install the bar, arms pointing to the rear, bushing brackets, flat washers and lock-nuts, leaving just enough slack for minor position adjustments of the bar on the axle.
- STEP #3.** Assemble the end-links on the bar eyes and to the existing 5/8" holes in the cross member that is behind the rear axle. Tighten the end-link bolts until the bushings just start to bulge.
- STEP #4.** Make position adjustments to the bar so that the end-links are as close to vertical as possible and that the eyes of the bar are square to the end-link bolts.
- STEP #5.** Tighten all fastenings to 20 ft/lbs. The locking devices should spread and lock onto the axle housing. Check the end-link bolts for the proper tightness.
- STEP #6.** Road test the truck to familiarize yourself to its new handling. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit. For best balance and control a rear bar should no be installed unless the truck is equipped with a front bar. Contact your dealer for information on our front bars.

HARDWARE

2 RH 046	Brackets
2 RH 031	Plates
2 RH 055	Brackets
2 RH 407	U-Bolts
4 RH 304	Lock-Nuts
4 RH 104	Washers
2 RH 016	End-links
2 RH 508	Rubber Bushings