



**DIRECTIONS 433  
1986-96 FORD AEROSTAR REAR**

**STEP #1.** Bolt the angle brackets to the bar as shown. Use the U-bolts and the two shortest bolts provided.

**STEP #2.** Position bar under van, arms forward with the dip in the bar pointing down and angle brackets sitting on top of the lip on the inside edge of the control arm. Push assembly forward until the angle brackets are tight with the inside edge of control arms.

**STEP #3.** Mark the control arms for drilling holes that will align with the holes in the angle brackets. Using a 3/8" drill bit drill through trailing arms making sure that you drill through the control arm perpendicular to the control arm. For your safety always use caution and wear eye protection when drilling.

**STEP #4.** Pass four longer bolts through a washer, angle bracket, trailing arm, spacer tube, trailing arm, washer, and secure with a lock-nut as shown. Tighten all U-bolt lock-nuts to 20 ft/lbs and all other lock-nuts to 30 ft/lbs.

**STEP #5.** Installation is now complete. Road test your van to familiarize yourself with its new handling. As we cannot supervise your installation (or driving), we cannot be held responsible for more than the cost of the kit. For best balance, control and stability this kit should be used in conjunction with our front bar.

**HARDWARE:**

- 4 RH 408 U-Bolts
- 2 RH 226 Bolts
- 1 RH 265A Angle Brackets
- 1 RH 265B Angle Brackets
- 8 RH 102 Washers
- 14 RH 304 Lock-Nuts
- 4 RH 210 Bolts
- 4 RH 069B Space Tubes
- 12 RH 104 Washers

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