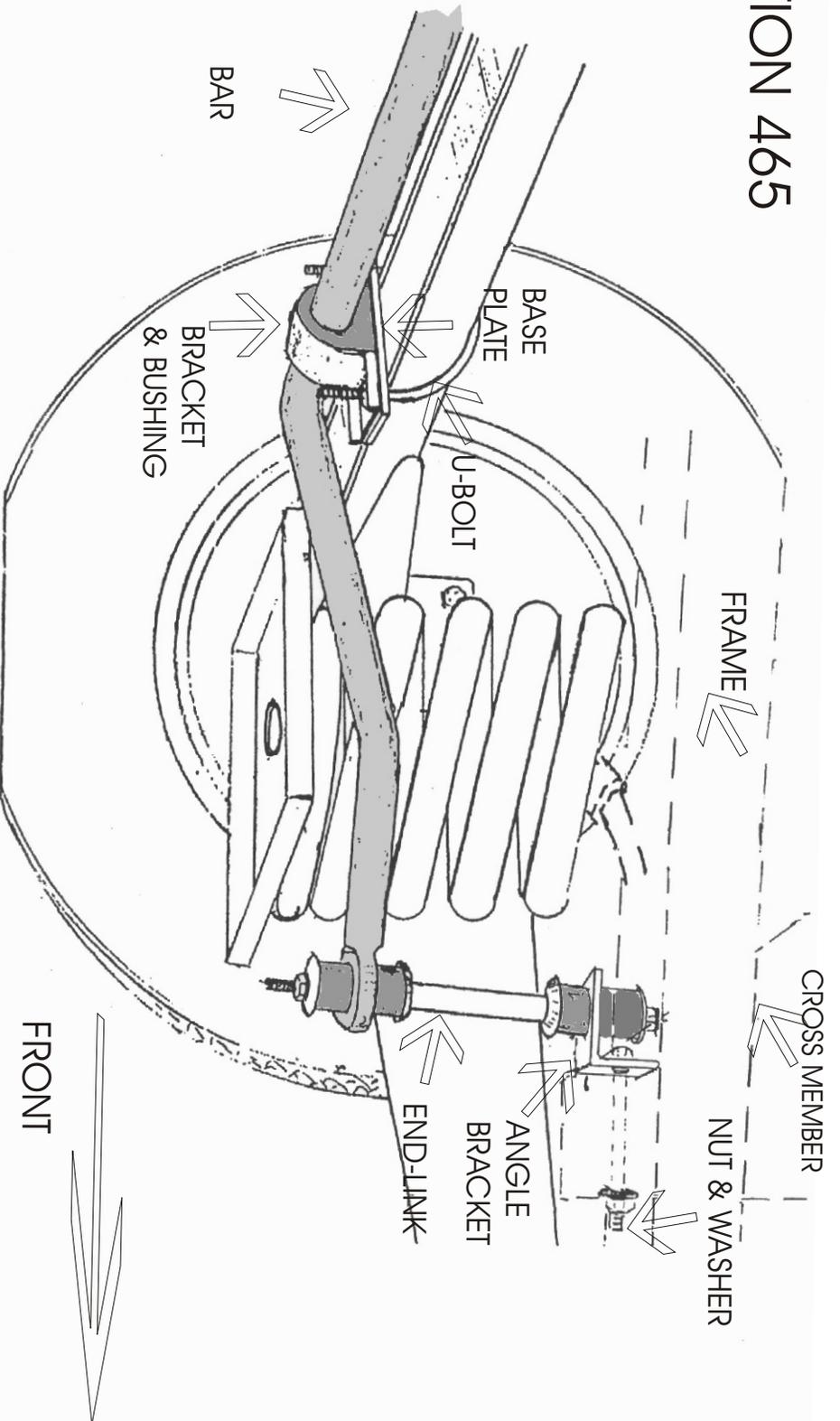


DIRECTION 465



VIEW: LEFT REAR SEEN
FROM UNDER THE VAN

DIRECTIONS 465

- STEP #1.** Hang the round U-bolts around the axle. Place the bar mid-section under the axle with the arms forward. Place the D-bushings on the bar mid-section near the bends, flat side up.
- STEP #2.** Place the bar brackets under the bar and bushings and place the flat base plate on top of the bracket. Raise the assemblies so as to engage the legs of the U-bolt. Start the lock nuts. Check that the bar is centered across the car under the axle and that the U-bolt assemblies are next to the bends. Then tighten the U-bolts to 10 ft/lbs.
- STEP #3.** Assemble the end-link assemblies as illustrated (see general instructions for details). The bolt head is up. Note: The position of the angle bracket.
- STEP #4.** Swing the bar arms up so the brackets contact the back of the cross-member (this must be resting on its springs.) Mark through the bracket holes. Drill the marks with a 3/8" drill bit, all the way through the cross-member.
- STEP #5.** Disassemble the angle bracket from the end link. Pass the long 3/8" bolt through the vertical side of the angle bracket and through the holes drilled in the cross-member. Secure with a flat washer and the lock nut. Tighten to 10 ft/lbs.
- STEP #6.** Bounce the rear of the car and check for clearance of all parts throughout the suspension travel distance. Road test the car to accustom yourself to its new handling. As we cannot supervise your installation (or your driving), we cannot be held for more than the cost of the kit. Note: For best balance and control, this kit should be used in conjunction with our heavy-duty front replacement bar.

HARDWARE:

4 RH 104 Washers	2 RH 221 Bolts
2 RH 040 Bracket	2 RH 509 Bushings
2 RH 031 Plates	2 RH 406 U-Bolts
4 RH 307 Lock-Nuts	2 RH 304 Lock-Nuts
2 RH 018 End-Links	2 RH 102 Washers
2 RH 022 Angle Brackets	