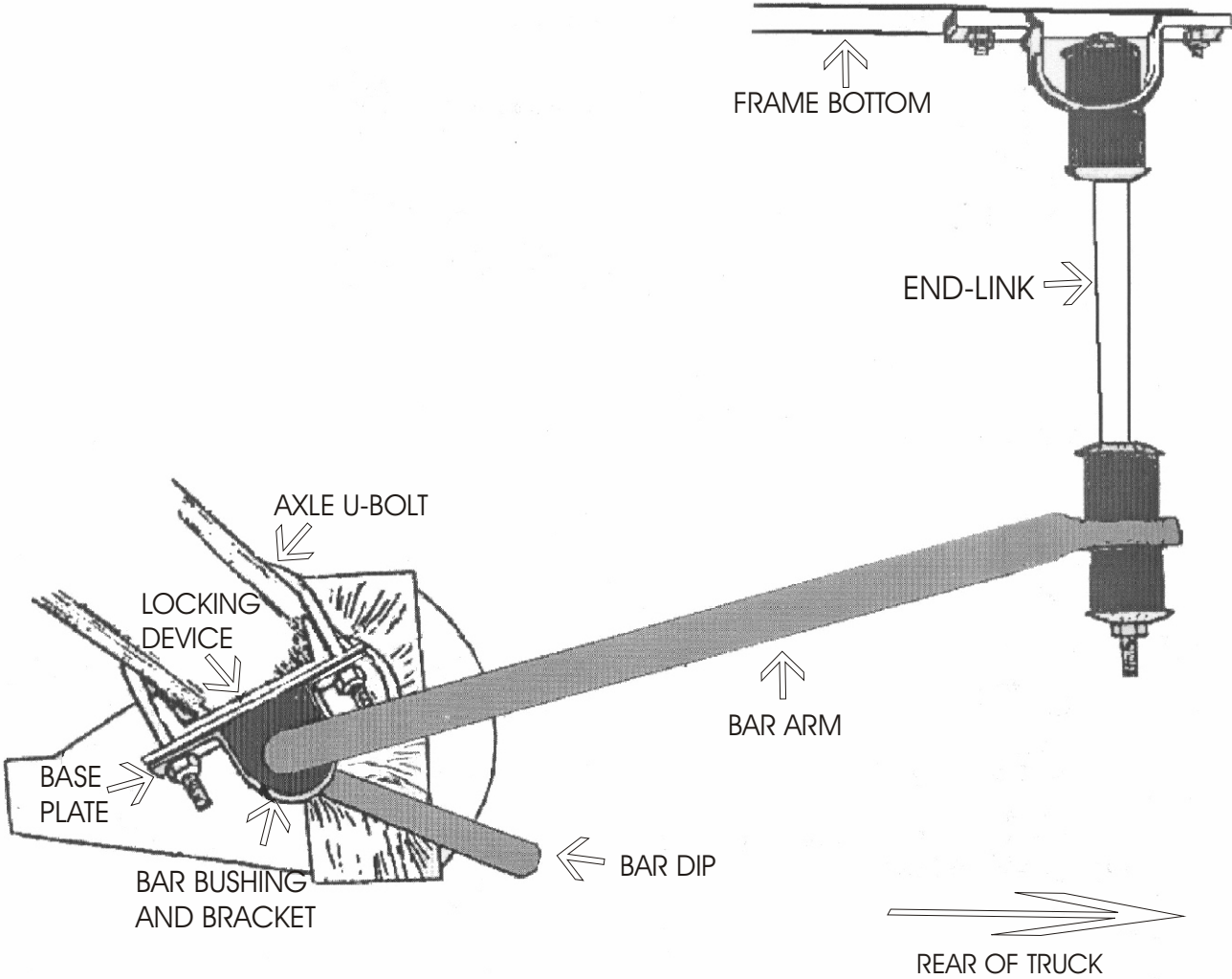


# DIRECTION 480



## **DIRECTIONS 480**

- Step #1.** Insert the bar so that it passes over the spare tire, with the arms forward. The dip should clear the spare tire.
- Step #2.** Assemble the end-links as shown to connect the bar eye and the spring saddle. Secure it loosely with a lock-nut.
- Step #3.** Position the spring saddle across the springs, resting on their base plate next to the rear side of the axle. From below, pass up the long U-bolt around the springs so that their legs engage the plates and bracket. Secure with the lock-nuts and washers provided.
- Step #4.** Place the D-bushing and the frame bracket around the bar, under the frames, and mark through the holes. Drill with a 3/8" drill bit. Use the short U-bolt to get the exact spacing. Before marking, be sure that the end-links are near vertical and the ends of the bar and the end-links are an inch or so to the rear of the axle.
- Step #5.** Secure the bushings and brackets with the lock-nuts and bolts provided. Tighten to 25 ft/lbs.
- Step #6.** The installation is now complete. Check all fastenings for suitable tightness. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit. Road test the vehicle to accustom yourself to its new handling.

### **HARDWARE**

<b>2 RH 014</b>	<b>End-Links</b>
<b>2 RH 041</b>	<b>Brackets</b>
<b>2 RH 403</b>	<b>U-Bolts</b>
<b>2 RH 031</b>	<b>Plates</b>
<b>8 RH 304</b>	<b>Lock-Nuts</b>
<b>2 RH 040</b>	<b>Brackets</b>
<b>2 RH 508</b>	<b>Bushings</b>
<b>4 RH 214</b>	<b>Bolts</b>
<b>4 RH 104</b>	<b>Washers</b>