



Part #638 Chevy Cavalier 95-98

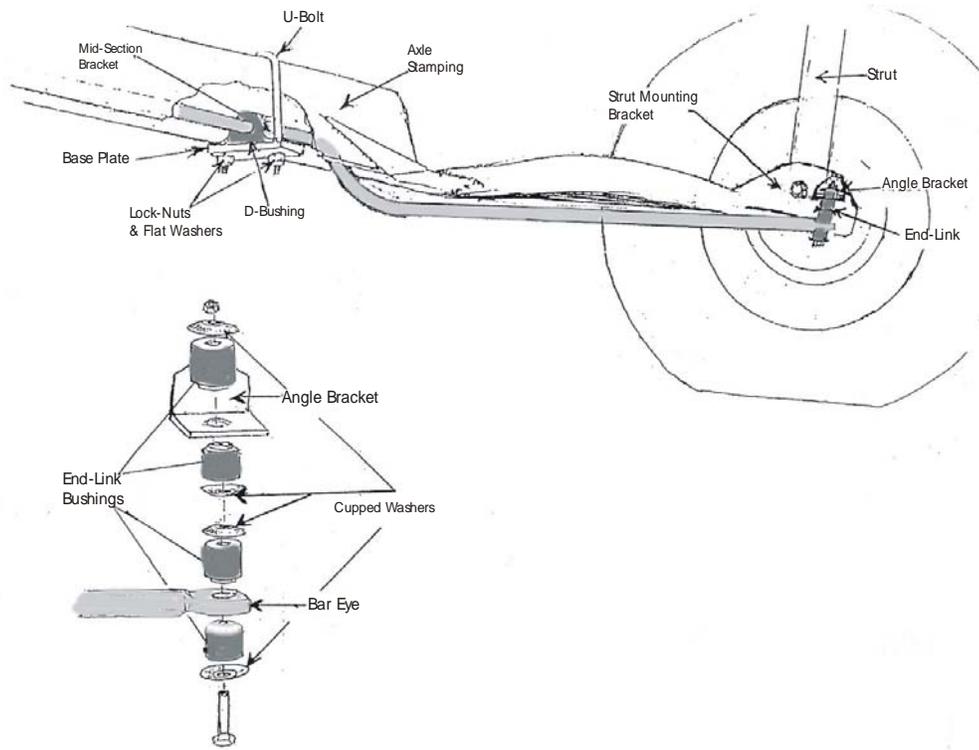
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NOTE: FOR EASE OF INSTALLATION USE CAR RAMPS!

- Step 1.** Place U-bolts around axle stamping approximately 24" apart from the center of the vehicle. Lubricate the inside of the D-bushing and place them around the straight part of the mid-section of the bar as close to the bends as possible. Place the mid-section brackets over the bushings so that the rounded part of the bracket will go inside the stamping. Lift the bar up into the axle stamping and maneuver the U-bolt through the slots in the bracket. Now put the base plate over the legs of the U-bolts secure using the flat washers and the lock-nuts provided. Leave assembly slightly loose for final adjustments. Repeat for other side.
- Step 2.** Assemble the end-links so as to connect the angle bracket to the eye of the bar. (See illustration.) Swing the bar assembly up and position the angle bracket on the inside of the strut mounting bracket just behind the through bolt for the strut. Make sure the angle bracket is as high up on the strut-mounting bracket as possible to ensure that when the hole is drilled you are still able to place the nut on the backside of the strut mount. Mark and drill strut bracket using a 3/8" drill bit.
- Step 3.** Disassemble end-links and using the fasteners provided attach the angle bracket to the strut mount and tighten to 30 ft./lbs. Repeat for other side. Now reassemble end-links so as to connect the eyes of the bar to the angle brackets. Tighten until you can no longer rotate the cupped washers or bushings.
- Step 4.** Make final adjustments on mid bracket assemblies and tighten until base plate begins to deform slightly.
- Step 5.** Installation is now complete. Test-drive vehicle to familiarize yourself with the difference in handling since we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.

Hardware:

2 RH 013U	End-Links
2 RH 070W	Mid-Section Brackets
2 UB 613W	Mid-Section Bushings
2 RH 600	Base Plates
2 RH 022B	Angle Brackets
2 RH 411B	U-Bolts
2 RH 214	Bolts
4 RH 104	Flat Washers
6 RH 304	Lock-Nuts



End-Link Assembly Detail