



Part #643 Ford Truck Rear

8-21-2005

- 1. Install the bar with suspension at right height.**
- 2. Install mid-section bracket and bushing assembly as shown below. The bar should be on the axle at 10-11 o'clock when looking down the axle tube from the driver's side.**
- 3. Be sure and use a good synthetic based lubricant inside the bushing to prevent squeaking**
- 4. Attach the end-links to the bar and the end-link attachment brackets to the other ends and lift the bar up so the end-links are up to the frame rail and 90 degrees to the of the bar.**
- 5. Mark the holes for the end-link/frame attachment bracket and drill with a 3/8" drill bit. Always wear safety glasses when drilling.**
- 6. Attach end-link/frame brackets using the provided bolts and lock-nuts. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit.**

Hardware:

4 RH 218 Bolts	2 RH 041 Brackets
2 RH 054 Locking Devices	4 RH 307 Lock-Nuts
8 RH 104 Flat Washers	2 RH 007 End-Links
2 RH 410 U-Bolts	2 RH 600 Plates
2 LHS Brackets	2 UB 613W Bushings
4 RH 304 Lock-Nuts	

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