



Part #663

8-22-2005

NOTE: This kit attaches to the suspension cross member and arms and prevents the assembly from readily flexing, which allows the body to roll.

Step 1. Assemble assembly A as illustrated. This will hold the bar's straight mid-section just forward of the suspension cross member. The arms must be below and to the rear of the cross member. Leave the lock-nuts loose.

Step 2. **Assembly B:** Hang the round U-bolt over the tube arm near the wheel assembly. Make sure it is not around the parking brake cable or the service brake hydraulic lines that run on the outside of the suspension arm. Lift the locking device and the base plate up to engage the U-bolt legs. Follow with the bar bracket (around the bar arm and bushing) and washer, then start the lock-nuts. Tighten the lock-nuts to 20 ft./lbs.

Step 3. Road test the vehicle to familiarize yourself to its new handling. As we cannot supervise your installation or driving, we cannot be for more than the cost of the kit. For best balance and control, this kit should be used in conjunction with our front kit #778.

Hardware

2 RH 407 U-Bolts	2 RH 055 Channel Brackets
4 RH 031 Base Plates	2 RH 046 Brackets
4 RH 507 Bushings	8 RH 304 Lock-Nuts
4 RH 104 Flat Washers	2 RH 043 Brackets
2 RH 411 V-Bolts (When using 031 Plate)	