



Part #677

8-23-2005

- Step 1.** Position the bar under the rear axle with the arms forward and the dip down and to the rear.
- Step 2.** Pass the larger U-bolt around the axle (make sure it is under the brake line so as not to crush it) and let the legs hang down near the bends in the bar.
- Step 3.** From below, engage the backing plate with the two slotted holes on the U-bolt legs. Follow with the bar bracket, around the bar mid-section. Start the nut.
- Step 4.** From the side, slide in the locking device, legs up. Snap the D-bushing onto the bar and slide it along the bar so it is inside the bar bracket.
- Step 5.** Assemble the end-links in the sequence shown. The head of the bolt at the top, passing through the washer, rubber bushing and the frame bracket (from inside it) first.
- Step 6.** With end-links and brackets attached to the bar eyes, raise the bar arms until the bar bracket is against the frame. Mark the frame bottom through the bracket bolthole.
- Step 7.** Drill holes with a 3/8" drill bit.
- Step 8.** Place a nut on one leg of the small square U-bolt. Pass the other end into the frame and maneuver it until it appears again from the other hole. Using the lock-nuts provided, attaché the bar bracket and end-link. See general instructions for additional details.
- Step 9.** tighten the nuts on the frame U-bolt to 10 lbs/inch. Tighten the nuts on the axle U-bolt to 25 lbs./inch
- Step 10.** Test-drive the car to accustom yourself to its new handling. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit. For the best balance, control and fastest cornering, this kit should be used in conjunction with the 1-1/8" #892 front bar kit.

Hardware

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|---------------------------|------------------------------------|
| 2 RH 013 End-links | 2 UB 612D Urethane Bushings |
| 2 RH 044 Brackets | 2 RH 054 Locking Devices |
| 2 RH 043 Brackets | 2 RH 031 Base Plates |
| 2 RH 405 U-Bolts | 2 RH 402 Square U-Bolts |
| 8 RH 304 Lock-Nuts | 4 RH 104 Flat Washers |

DIRECTION 677

