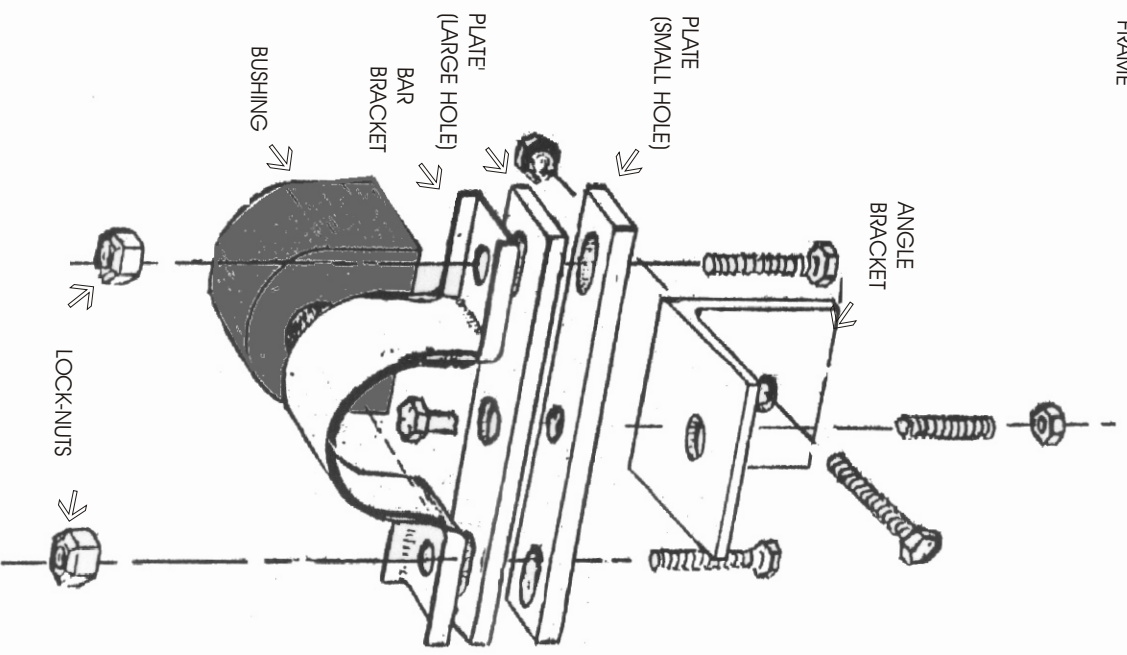
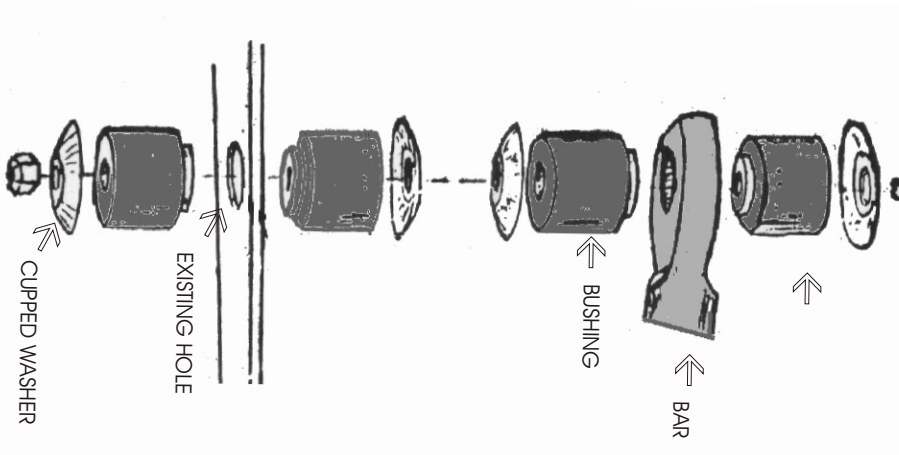
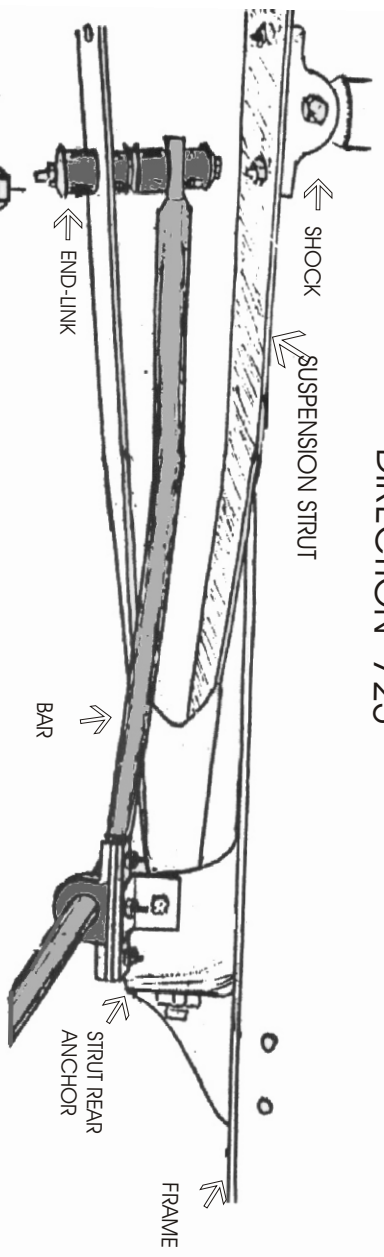


FRONT



DIRECTION 725



DIRECTIONS 725 FORD PICK-UP

- STEP #1.** Locate the holes in the bottom flange of the suspension struts. If desired, enlarge the rear most of these holes to 5/8" diameter. If you do not have a 5/8" drill, simply use the rear most hole as is.
- STEP #2.** Assemble the end-link in order shown so it connects the bar eyes to the hole located in step #1. The mid-section of the bar should be to the rear. Tie up with string to facilitate work.
- STEP #3.** Place the rubber bushings (they may be slit on their sides for easier installation) on the bar mid-section near the bends. Place the bar bracket around under the bushing, place the two plates on top, followed by the angle (longer side up). Slide the assembly along the bar towards the bend until the angle bracket contacts the suspension strut rear frame anchor bracket. Mark through the angle bracket upper hole.
- STEP #4.** Remove the parts in step #3, and drill a 3/8" hole on the mark made on the strut anchor. Repeat on other side.
- STEP #5.** Press a 3/8" bolt head into the 5/8" center holes in plates #034b. (Lay the plate across a vise and hit the bolt head in with a hammer). Then position the small center hole plate (034a) on this bolt and then position the angle bracket (short leg) hole on the bolt and start a lock-nut. Pass another 3/8" bolt through the vertical (larger leg) hole and into the drilled hole. Secure with a lock nut, passing the bar brackets around the bar and bushings, attach them to the plates using the 5/16" bolts provided and secure with lock nuts.
- STEP #6.** Adjust the assembly so end-links are at right angles to the bar ends and so the bar is held evenly and then tighten all the lock-nuts (25lbs/fts, for 3/8" and 15 lbs/ft, for the 5/16". Tighten the end-links just enough to keep the assembly snug.
- STEP #7.** The installation is now complete. Road test the car to familiarize yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit. For best stability and control, especially on the highway, use this kit in conjunction with our rear kit, #340 (2wd) or #341 (4wd).

HARDWARE

2	RH 013	End-Links
2	RH 509	Bushings
2	RH 040	Brackets
2	RH 034	Plates
2	RH 034B	Plates
2	RH 021	Angle Brackets
8	RH 213	Bolts
8	RH 304	Lock-Nuts
4	RH 104	Washers