



DIRECTIONS 733

- STEP #1.** Assemble the end-links as shown so it connects to the bar eyes with the existing holes in the rear portion of the suspension arms. The mid-section of the bar should be to the rear of the wheels with its center dip downward. Tie this section up to the exhaust system with a piece of string to facilitate the end-link assembly. Leave lock-nut on the end-link loose until later.
- STEP #2.** Place the D-shaped bushing on the bar mid-section next to the bends. This should locate them against the inclined front end of the boxed frame like re-enforcement structure. Adjust the exact location of the assembly so when the bar bracket is placed about the bushing it will be positioned so that the cupped hole is quarter-inch or so below the floor pan (you need just enough clearance below the floor pan so the upper end of the U-bolt can be passed through the upper bracket hole). (see below)
- STEP #3.** Mark through the bracket holes to locate the correct drilling point. Drill with a 3/8" drill bit. Place a lock-nut on one end of the U-bolt and insert it through one end of the bar bracket, then the lower drilled hole. Maneuver it until it reappears through the upper hole. Engage the free end of the bracket over the U-bolt leg having positioned the bar within the bracket. Start the remaining lock-nuts.
- STEP #4.** With the D-bushing within the brackets, tighten the nuts to 10 ft/lbs. Tighten the lock-nuts on the end-link just enough to the assemblies snug.
- STEP #5.** The installation is now complete. Bounce the front of the car to be sure all parts clear throughout the suspension travel distance. Turn the wheels from lock-to-lock and check clearance throughout. Road test the car to familiarize yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit. **NOTE:** for best balance and control this kit should be used in conjunction with our rear kit.

HARDWARE

2 RH 013 End-links
2 RH 040 Brackets
2 UB 612B Bushings
2 RH 402 U-bolts
4 RH 304 Lock-Nuts