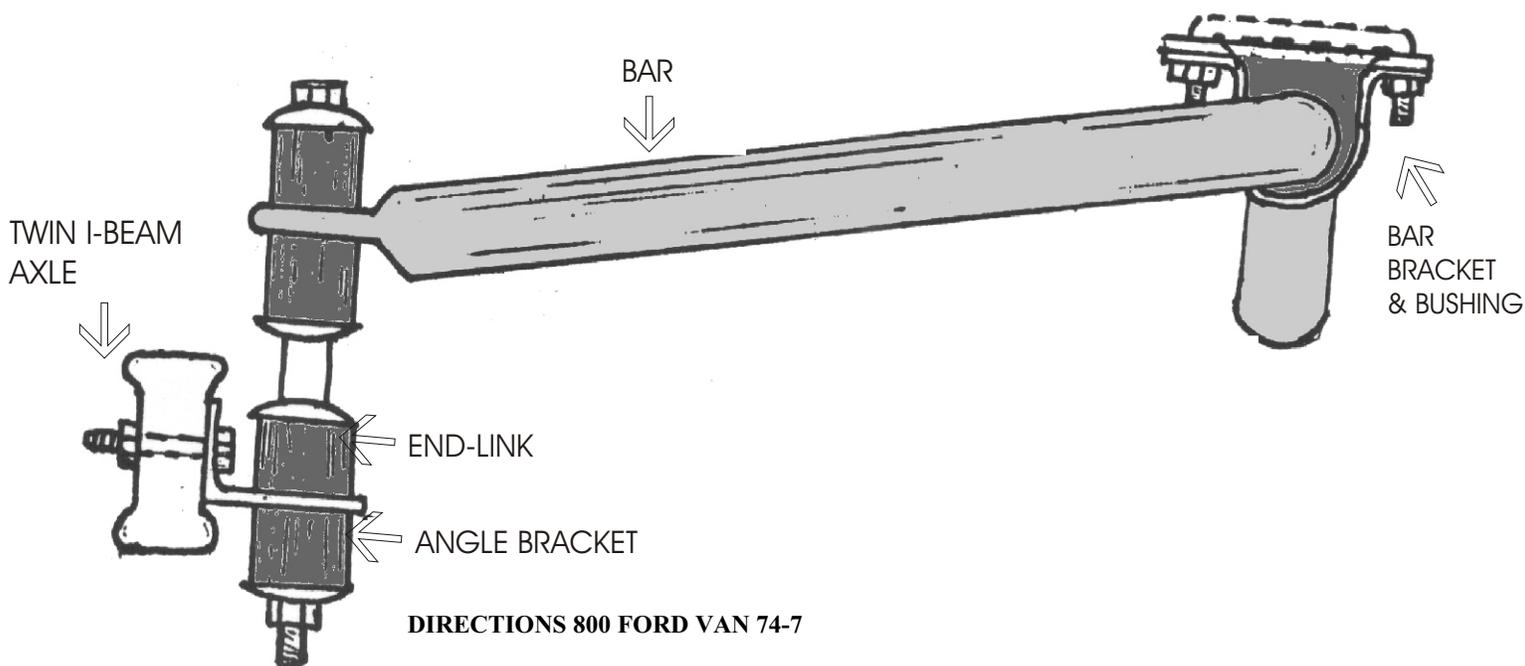


DIRECTION 800 FORD VAN



DIRECTIONS 800 FORD VAN 74-7

- STEP #1.** Assemble end links as illustrated. Pass the end link center bolt through one cupped washer; through a rubber bushing; through the bar eye; through another bushing; another washer; the tube spacer; another washer; and secure with a lock-nut. Be sure that washers have their cupped or hollow side towards the rubber bushing, and that the rubber bushings have the end with the stepped surface towards the bracket or bar eye. Tighten the lock-nut so the assembly is securely snug but not so tight that the bushings bulge to a noticeable extent.
- STEP #2.** Position bar so angle brackets locate on the front of the I-beam, in the just inboard of the spring seats with bar centered on the vehicle, mark through angle brackets and drill the I-beams with a 3/8" drill bit. Secure with a 3/8" bolt provided.
- STEP #3.** For convenience, tie the mid-section of the bar up against the frames when connecting end links assemblies to the I-beams the bar bushings should be in place on the bar against the frames. Cover the bushings with the bar brackets and mark the frames through holes. Drill with a 3/8" drill bit.
- STEP #4.** Place a lock-nut on one end of the U-bolt and insert the other end through the end of the frame bracket and then into the frame. Maneuver until it reappears through the other hole and then cover with the free end of the bracket and secure with the other lock-nut so as to hold rubber bar bushing and bar in place.
- STEP #5.** Check all fastenings for suitable tightness. Have someone bounce the front of the car so you may check clearance throughout the suspension travel distance. Road test the car to familiarize yourself with its new handling, as we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit. For best results and most balanced cornering, this kit should be used in conjunction with our rear bar.

HARDWARE

2	RH 015 End-Link	2	RH 040 Brackets
2	RH 511 Bushings	2	RH 022 Angles
2	RH 213 Bolts	6	RH 304 Lock-Nuts
2	RH 402 U-Bolts		