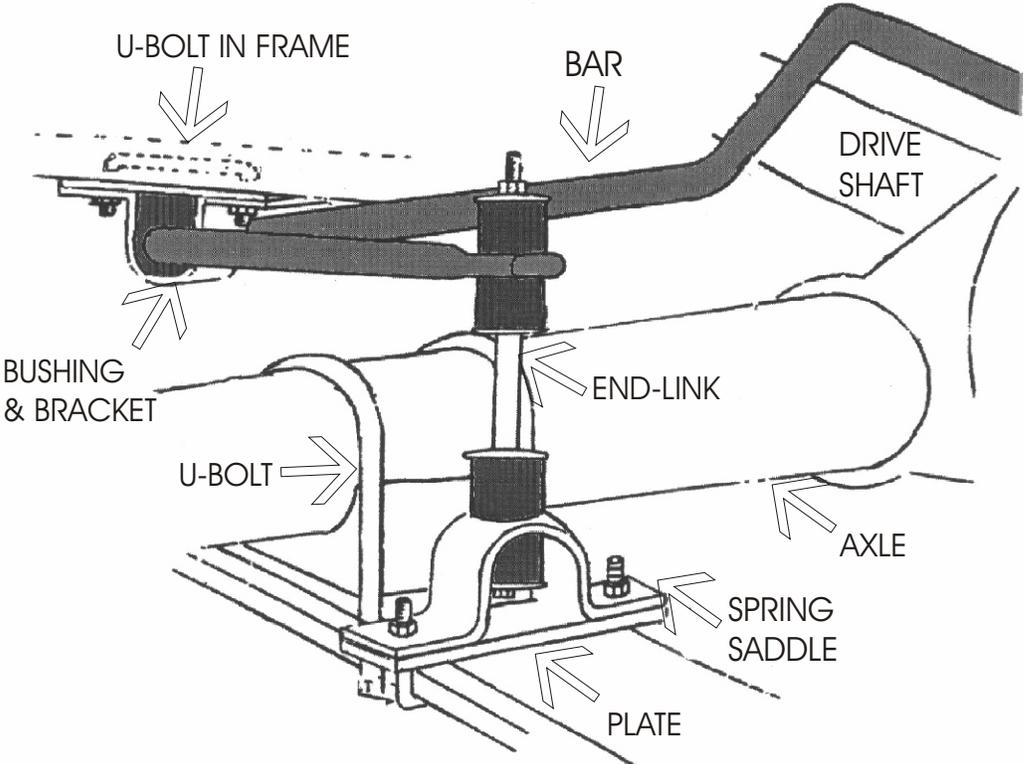
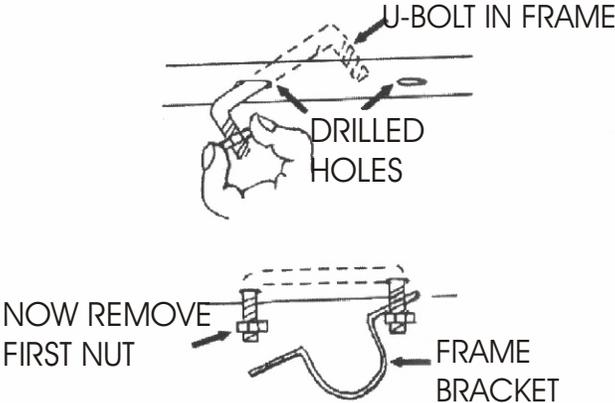


# DIRECTION 915



## HOW TO INSTALL A 402 U-BOLT



## **Direction 915**

- Step #1.** Raise left side of car up by frame until left rear wheel is almost off the ground, and block the frame secure from right side of car.
- Step #2.** Thread bar over drive shaft and ahead of tail pipe. If needed, the brake hose may be unclipped from the frame attachment to allow the bar to be maneuvered into place, so the arms are to the rear over the axle. Lower left side of the car until car rests normally on its suspension.
- STEP #3.** Assemble end-links in correct sequence so the spring saddle is below the bar eye centered over the spring. Attach spring saddle with long U-bolt provided.
- Step #4.** Place rubber bar bushings on the bar near the bends. Raise the bar midsection till bushings are against the frames. Cover with frame bracket and mark frame through holes. Drill frames with 3/8" drill bit.
- Step #5.** Place a lock-nut on one end of the small U-bolt and insert the other into the frame, then maneuver it until it reappears from the other hole. Secure to frame bracket with a lock nut.
- Step #6.** Have someone bounce the rear of the car so as to check that the bar is clear throughout the suspension travel distance. Check all fastenings for suitable tightness. Road test the car, to accustom yourself to the new handling. As we cannot supervise your installation or your driving, we cannot be responsible for more than the cost of the kit.

### **HARDWARE**

<b>2 RH 507 Bushings</b>	<b>2 RH 014 End-links</b>
<b>2 RH 041 Brackets</b>	<b>2 RH 040 Brackets</b>
<b>4 RH 031 Plates</b>	<b>2 RH 403 U-Bolts</b>
<b>2 RH 402 U-Bolts</b>	<b>8 RH 304 Nuts</b>
<b>4 RH 104 Washers</b>	