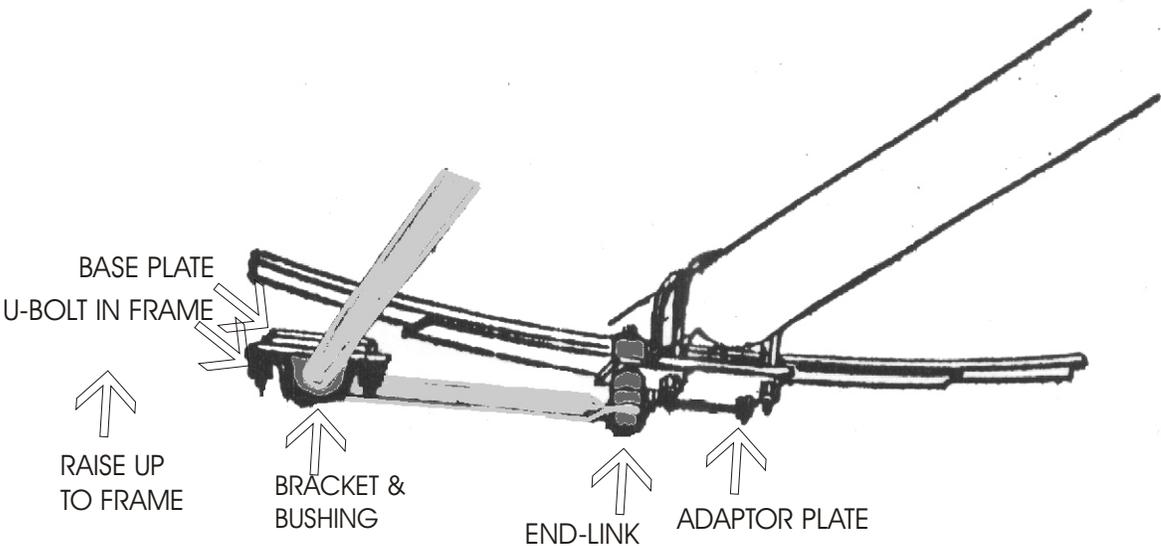


DIRECTION 923



DETAIL OF U-BOLT IN FRAME



Direction #923 1958 And Later TR-3 Rear

Step #1. Remove inner rear nut from the end of the U-bolt on the spring hanger. Place small hole in adaptor plate on the bolt and replace nut. The end of the adaptor plate will now be protruding to the rear of the base plate so the large hole is clear.

Step #2. Assemble end-links as shown so as to take the bar so it is below the adaptor plate with the mid-section to the rear. One cupped washer and one rubber bushing are above the adaptor plate, two rubber bushings are at the center and one more bushing and cupped washer go below the bar, secured with the lock-nut provided. Do not tighten the nuts more than necessary to keep the end-link snug or it will shorten the bushing life.

Step #3. With the ends of the bar connected via the end-links place bar bushing on the bar, flat side up so that it aligns under the frame. Raise the bar to bottom of the frame. Place spacer plate between frame and bushing and use it as a template to mark frame. Use a 3/8" drill bit and drill bottom side of frame.

Step #4. Place a nut on one end of the U-bolt and insert free end into one hole in the frame, and then maneuver so it reappears through the other hole and through the spacer plate and bracket. Secure with nuts provided. Do not attempt to insert without a nut on one end as it might disappear into the frame.

Step #5. Check all fastenings for suitable tightness. Have a friend bounce the rear of the car so you can check it for clearance throughout the suspension travel. Test-drive the car to accustom yourself to its new handling. As we cannot supervise your installation (or your driving!) we cannot be held responsible for more than the cost of the kit.

NOTE: For best balance and control this kit should be used in conjunction with our front kit.

HARDWARE:

2 RH 013 End-Links	2 RH 510 Bushings
2 RH 040 Brackets	2 RH 031 Plates
2 RH 032 Plates	2 RH 402 U-Bolts
4 RH 304 Lock-Nuts	