

DIRECTION # 928

- STEP #1.** Place the bar over the drive shaft forward of the rear wheels until it is centered on the car with arms to the rear. Assemble the end links on the ends of the bar as illustrated. To do this pass the 5/16" center bolt through a cupped washer on the round side, through a bushing, through a third bushing, through the bar eye, through another bushing, through a cupped washer from the hollow side and secure with the lock-nut provided. Be sure that the stepped side of the bushings fit in the hole in both the bracket and the bar eye; the smooth side next to the cupped washer.
- Step #2.** Position the spring saddles across the spring just forward of the axle saddles. Pass the long-legged U-bolt around the spring and up through the base plate and the bracket. Secure with the lock nuts provided. The assembly should now be similar to that illustrated.
- Step #3.** Raise the bar mid-section against the frame. Center the frame bracket over the bar on the bottom of the frames and mark the frame bottom through the bracket holes. Repeat on the other side and then drill one hole on each side with a 3/8" drill bit. Using the U-bolt to get the right spacing, drill another hole on each frame to accommodate the other leg of the short-legged U-bolt.
- Step #4.** Place a nut on one end of the U-bolt and insert the other end into one drilled hole in the frame bottom; maneuver until it reappears from the other hole. Position the base plate in one end of the frame bracket over the end of the U-bolt and start a nut. Remove the first nut from the other end of the U-bolt positioning the base plate in the bracket on that leg and replace the nut.
- Step #5.** Place the D-shaped bar bushing on the bar mid-section, flat side up, and slide it down the bar until centered within the bracket. Tighten the nuts on the frame U-bolt until it securely holds the bar bushing and the bar, and repeat on the other side. The installation is now complete.
- Step #6.** Have someone bounce the rear of the car so that you can check for full clearance of all parts throughout the suspension travel distance. Check nuts for suitable tightness. Road test the car to accustom yourself to its new handling. As we cannot supervise your installation (or driving) we cannot be responsible for more than the cost of the kit. **NOTE:** For best results, we suggest that you install our replacement heavy duty bar. This will give you maximum control and best cornering balance on the highway or the track.

HARDWARE:

2 RH 403 U-Bolts	4 RH 031 Plates
2 RH 041 Brackets	8 RH 304 Lock-Nuts
2 RH 402 U-Bolts	2 RH 040 Brackets
4RH 104 Washers	2 RH 510 Bushings
2 RH 013 End-Links	