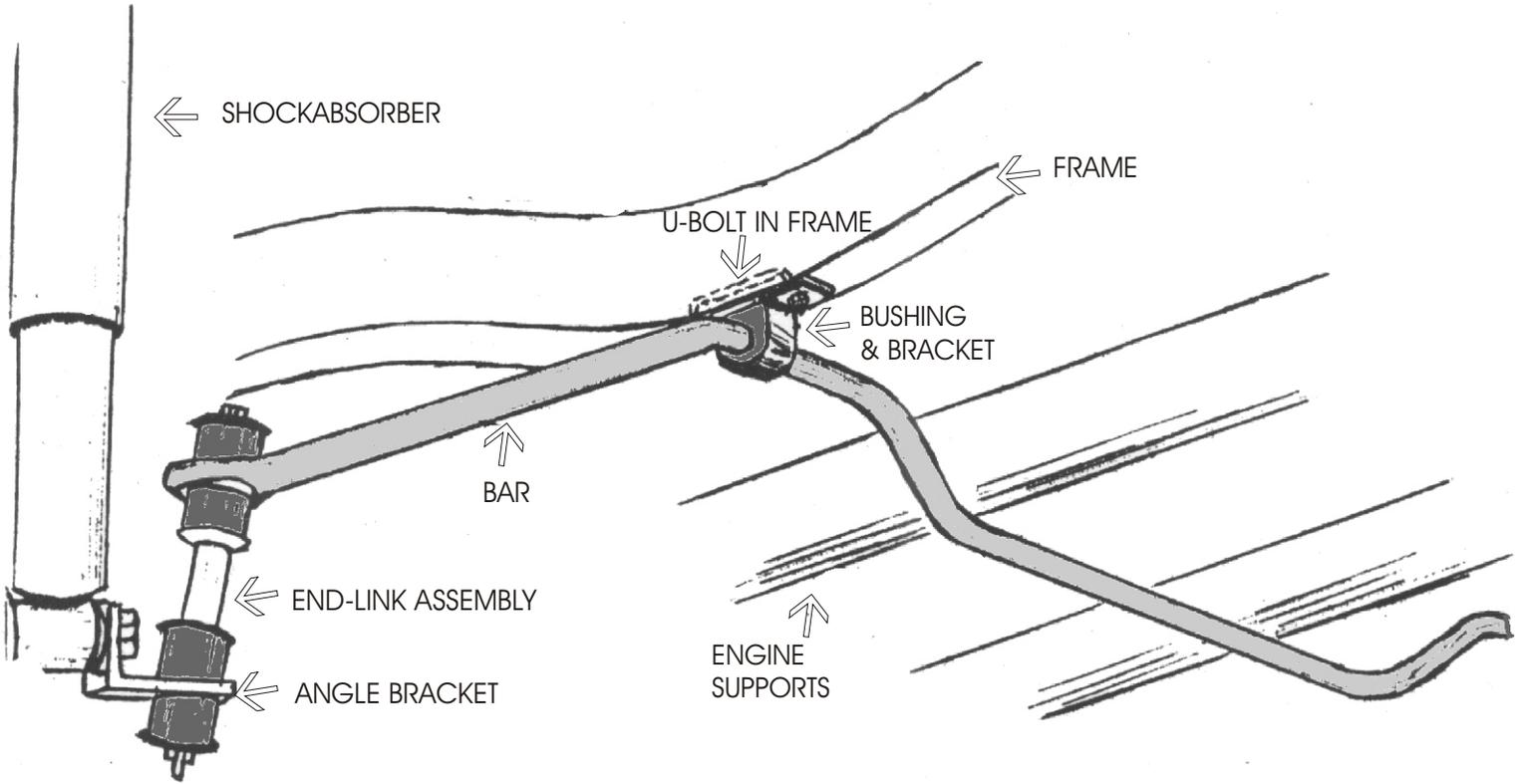
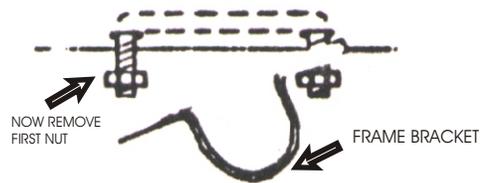
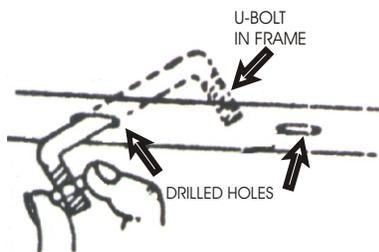


# DIRECTION 952



## U-BOLT IN FRAME DETAIL



**Direction # 952**

- Step #1.** Remove lower shock absorber stud, pass through small hole of angle bracket and replace. Washer may be omitted as angle bracket acts in its place.
- Step #2.** Place bar in position under frame forward of the wheel assemblies, dip is down. It will facilitate work if center section of bar is tied with string to the bottom of the engine supports.
- Step #3.** Assemble end links in the sequence illustrated. Steel washers go at top and bottom and next to the tube spacer at the center. Upper two rubber bushings go next to bar eye and the lower two go next to angle bracket. The end-links will tilt inward at top as the bar eyes are made with less spacing than the holes in the angle brackets. This is so the top of the end-link will not contact the shock absorber when wheels hang and the swing-axle makes its arc down.
- Step #4.** With bar position so that the end-links are in correct position, place bushing on bar under the frame and cover with bracket and mark frame bottom. Vehicle should be resting on its springs when this is done. Use a 3/8" drill bit to drill holes in lower side of the frame. Use the backing plate supplied as template to get correct spacing of the holes.
- Step #5.** Place a nut on one end of a U-bolt supplied, and insert the other end into one hole in the frame and maneuver until it reappears through the other hole. Place the backing plate and bracket over it and star another nut. Remove first nut, put free end of base plate and bracket over it, and replace the nut. Tighten both nuts securely. Repeat on other side.
- Step #6.** Installation is now complete. Check that the fastenings are secure. Bounce rear of van to check movement of all the parts for clearance throughout the suspension travel distance. Road test the van so as to accustom yourself to its new handling as we cannot supervise your installation (or your driving !) we cannot be responsible for more than the cost of the kit.

**HARDWARE:**

<b>2 RH 015</b>	<b>END-LINKS</b>	<b>2 RH 508</b>	<b>BUSHINGS</b>
<b>2 RH 040</b>	<b>BRACKETS</b>	<b>2 RH 031</b>	<b>PLATES</b>
<b>2 RH 023</b>	<b>ANGLES</b>	<b>2 RH 402</b>	<b>U-BOLTS</b>
<b>4 RH 304</b>	<b>NUTS</b>		