



Part #962

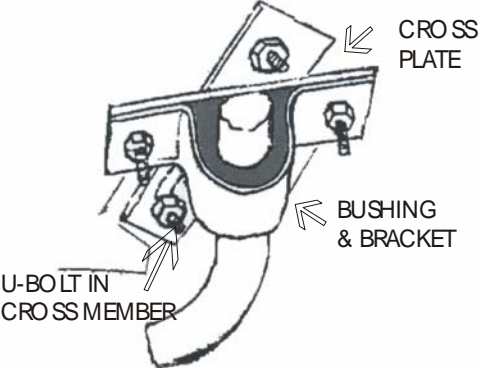
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- Step 1.** Assemble end-links as illustrated so as to connect bar eye and small adaptor plate. Cupped washers go at the top and bottom and next to the tube center spacer. Place D-shaped rubber bushings on the bar mid-section about 2 to 3 inches from the bends.
- Step 2.** Assemble onto the bar the bar bracket and cross-plate. Place “left and right” brackets on correct side of car so that the lower of the welded points are front-to-rear. Upper part aligns with cross member.
- Step 3.** Raise complete assembly into position under the car. The adaptor plates at the top of the end-links is placed on top of the suspension arm just forward of the half-shaft boot and is adjusted so as to locate the small hole on tip of the double lip on the upper side of the arm.
- Step 4.** Adjust the bar forward so that the end-links slopes to the rear slightly as illustrated. This will make it align both with the bar and with adaptor plate on the arm. While holding the bar in this position, adjust the bar bracket and cross-bracket so the cross-bracket is against the cross member. To get the correct location of the unit the bar bracket assembly should be just outboard of the emergency brake cable bracket on the right side (left side bracket is not at the same location). Mark bottom of cross member through holes in cross-plates for drilling.
- Step 5.** With a 3/8” drill bit, drill through suspension arm lip to secure adaptor plate. Place a lock-nut on one end of the U-bolt then insert other end through frame bracket, into frame, then maneuver until it reappears through other hole in frame bottom, cover with free end of cross-bracket and secure with another lock-nut.
- Step 6.** Road test your car so as to accustom yourself to its new handling, as we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit. **NOTE:** For best results this kit should be used in conjunction with our heavy-duty front bar #873. This will assure flattest cornering with maximum control.

Hardware

2 RH 016	End-Links	1 RH 247	X-Bracket (Right)
1 RH 2348	X-Bracket (Left)	2 RH 040	Brackets
2 RH 033	Plates	2 RH 402	Square U-Bolts
2 RH 507	D-Bushings	8 RH 104	SAE Washers
6 RH 214	Bolts	10 RH 304	Lock-Nuts

DIRECTION 962



HOW TO INSTALL A 402 U-BOLT

