



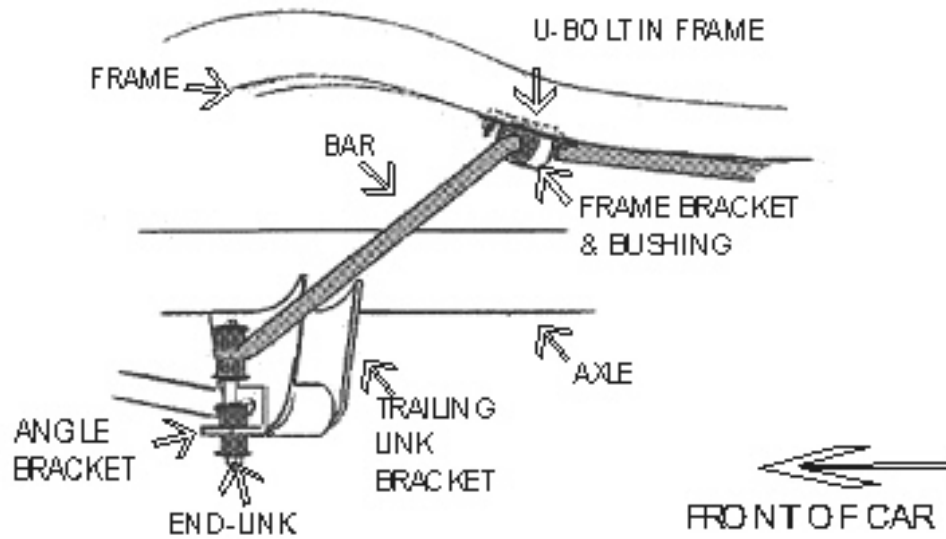
Part #968 **Volvo 1800 (To '64)**

- Start 1.** **Block all car wheels. Remove the nut on the rear traction bar rod under the axle. Place angle brackets on the rod as shown and replace nut and tighten. Repeat on other side.**
- Step 2.** **Place large bushings on the bar, and then assemble end-links as shown so as to secure the bar eye above the angle bracket. Tie mid-section of the bar up against the frames with string to facilitate assembly. Nut on the bottom of the end-link assembly should only be tight enough to keep assembly snug, but do not over compress bushings.**
- Step 3.** **With large rubber bushing on the bar against the frame. Cover with the bar bracket and mark the frame for drilling. Drill frame bottom with a 3/8" drill bit.**
- Step 4.** **Place a lock-nut on one end of the U-bolt and insert the other end through the bar bracket, into the frame, maneuver until it reappears from the other hole in the frame, and then through the free end of the bracket. Secure with another lock-nut.**
- Step 5.** **Have someone bounce the rear of the car so that you can check for full clearance throughout the suspension travel distance. Check all fastenings for suitable tightness. Road test your car and accustom yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.**

Hardware

2 RH 507 Bushings	2 RH 402 Square U-Bolts
2 RH 040 Brackets	4 RH 304 Lock-Nuts
2 RH 024 Angle Brackets	2 RH 015 End-Links

DIRECTION N 968



HOW TO INSTALL A #402 U-BOLT

