



**Part #971**

**8-26-2005**

- Step 1.** Remove nut on the inner side of each traction bar pin under the axle. Place angle bracket on the pin as shown and replace nut and tighten.
- Step 2.** Place large bushings on the bar, and then assemble end-links as shown so as to secure the bar above the angle bracket. Tie mid-section of the bar up against the frames with string to facilitate assembly. Nut on the bottom of the end-link assembly should only be tight enough to keep assembly snug and to hold cap crew hear clear of axle.
- Step 3.** With large rubber bushing on the bar against the frame, cover with the bar bracket and mark the frame for drilling. Drill frame bottom with 3/8" drill bit.
- Step 4.** Place a lock-nut on one end of the U-bolt and insert the other end through the bar bracket, the plate into the frame, maneuver until it reappears from the other hole in the frame, and then through the free end of the bracket and the plate. Secure with another lock-nut.
- Step 5.** Have someone bounce the rear of the car so that you can check for full clearance throughout the suspension travel distance. Check all fastenings for suitable tightness. Road test your car and accustom yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.

**Hardware**

<b>RH 013 End-Links</b>	<b>2 RH 024 Angle Brackets</b>
<b>2 RH 040 Brackets</b>	<b>2 RH 031 Plates</b>
<b>2 RH 402 Square U-Bolts</b>	<b>4 RH 304 Lock-Nuts</b>
<b>2 RH 507 Bushings</b>	

# DIRECTION 971

