



Part #974

Porsche 914 Rear Bar

8-27-2005

- Step 1.** Pass bar over the rear of the transmission with the arms facing forward.
- Step 2.** Assemble end-links as illustrated. Cupped washers under bolt head and under nut, also cupped washers against center spacer. Bar is between rubbers bushings at top of assembly, large side of the angle bracket is between lower rubber bushings, with the small leg of the angle down as shown.
- Step 3.** Adjust position of the bar assembly so that the vertical leg of the angle brackets locates on the inboard side of the suspension control arm just forward of the passage that carries the power axle half-shaft, and mark through the hole.
- Step 4.** Drill through the suspension member with a 3/8" drill bit. Using the long bolt provided, bolt the angle in position on the inboard side of the suspension member.
- Step 5.** Place the rubber bar bushings on the bar mid-section near the bends and position the bar bracket over them and mark bottom of the rear compartment floor. Using the backing plates provided as a template, drill the floor.
- Step 6.** Using the short bolts provided bolt the bracket to the bottom of the floor with the backing plate above the floor and tighten securely.
- Step 7.** Check all fastenings for suitable tightness (end-link nut must not be too tight) and road test vehicle to accustom yourself to your cars new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.

NOTE: Due to Porsche's monocoque construction, all heavy-duty equipment anchors (sway bar, shocks, etc.) should be checked periodically if hard racing is being done.

Hardware

2 RH 040 Brackets	2 RH 507 Bushings	2 RH 014 End-Links
2 RH 402 Square U-Bolts	2 RH 102 Washers	2 RH 205 Bolts
6 RH 304 Lock-Nuts	2 RH 022 Angle Brackets	4 RH 031 Base Plates

DIRECTION 974

